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REVISION HISTORY			
REV	DESCRIPTION	EN	DATE
	RELEASE TO PRODUCTION	EN5614	7/26/2013
1	REVISED INSTRUCTION SHEET REV-B TO ADD 3M PRIMER PROCEDURE	EN5628	11/01/2013



VISION & STYLE
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Maintenance and Gasket Replacement Instructions
Eberhard Folding Step P/N 606009 & 1- 606009
Surface Gasket Part P/N 606009-2008R (2010 yr. & prior)
Surface Gasket Part P/N 606009-2011R (2011 yr. to current)

Recommended Maintenance:

- Eberhard recommends, as a minimum, quarterly inspection of the folding step gasket surface. Check for tears, missing material, or loose material. Replace the gasket as needed.



- Be certain to order the correct gasket. There are 2 different configurations based on production date listed above. Contact Eberhard customer service for assistance if needed.

Step Identification:



Surface Preparation Instructions: Prior to installation of a new gasket, it is recommended to follow this process. Be sure to protect the surrounding area from chemicals:

- Remove all loose residue from surface. Pull up any remaining gasket material and adhesive.
- After removal of old material, use an industrial cleaner to soften the adhesive residue and allow scraping of the surface in preparation for product replacement.
- It is recommended that the surface be cleaned with citrus based industrial cleaner, MEK, or acetone. Follow the instructions on the can for disposal and safe usage. (Cleaning chemicals not provided)
- Make sure the surface is clean, dry, smooth and above minimum application temperature of 50°F (10°C) when applying the new gasket.



Application Instructions:

A rubber hand roller or rubber mallet is required to install the new gasket. Recommended roller: Everhard Products, Canton, OH. P/N MR05020 Phone # 330-453-7788

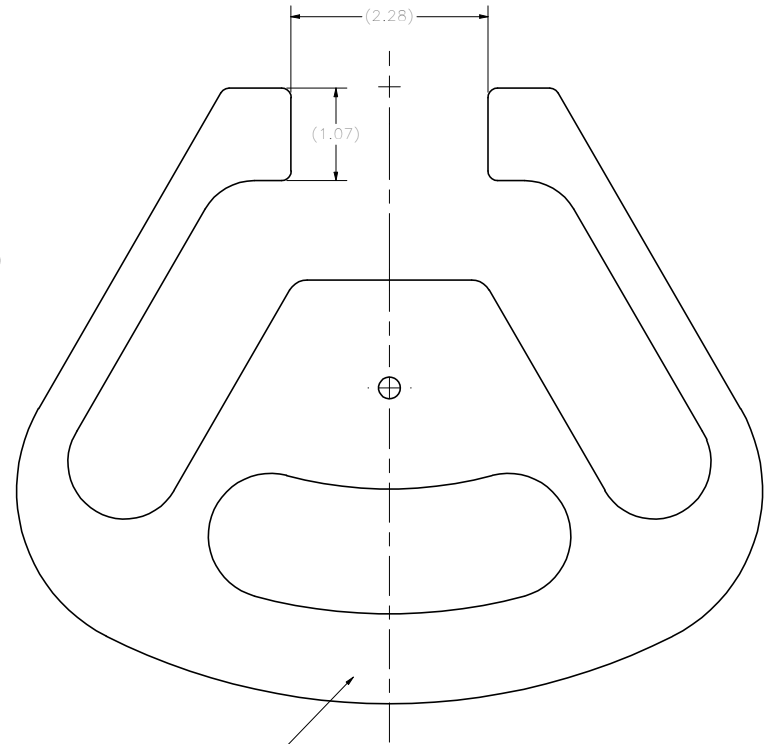


- For optimal gasket adhesion to step, Eberhard recommend adding primer (3M Safety Walk Primer #406) to gasket placement area, allow to dry 12 hours minimum.
- Peel the protective liner back about 2" from one end and position the gasket on the step surface.
- IMPORTANT: Minimize touching the adhesive with fingers.**
- Continue to remove liner.
- Press the gasket firmly in place as the liner is removed.
- After gasket is in place and it has been pressed by hand, use the rubber hand roller to press more firmly into place and allow adhesive to work into the surface.
- Start in the middle and roll out towards edges.
- It takes a minimum of 15 minutes for the adhesive to set. It is preferable to wait 24 hours before usage of a resurfaced step.



Maintenance Follow-Up Instructions:

- To maintain product effectiveness, the folding step surface should be checked, as a minimum, quarterly.
- Keep free of dirt and other residue that might impair functionality.



REPLACEMENT GASKET P#606009-2011R

INSTRUCTION SHEET P#606009-R-INSTR ①

Doc # 606009-R-INSTR
Date: 11-01-2013

Revision: B

Eberhard Manufacturing Company A Division of The Eastern Company

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NOTES:

- PACK GASKET P#606009-2011R, 606009-R-INSTR & CP81211 IN SECURE P9 POLY BAG
- AVAILABLE ROLLER SOLD SEPARATELY EVERHARD PRODUCTS, CANTON OHIO, PH.330-453-7788 P#MR05020

POLY BAG P# P9

CHIP BOARD P#CP81211

INTERNAL USE ONLY

EBERHARD MANUFACTURING CO.

A DIVISION OF THE EASTERN COMPANY CLEVELAND, OHIO 44149-9712

GASKET REPLACEMENT KIT FOOT STEP SURFACE 2011 TO PRESENT

DATE	BY	REVISION
7/18/2013	K.Braun	1

SEE NOTES 606009-2011R-PK