# **Eberhard Manufacturing Company**





# Power-Up *Plus* Locking System With Light Feature and Built-In Alarm Operations and Applications Manual

**This Manual** and its entire contents disclosed herein are the property of the Eberhard Manufacturing Company, Division of The Eastern Company, and are not to be reproduced without written consent of Eberhard.

Some or all of the products (or configurations thereof) shown in this catalog may be covered by one or more U.S. or foreign design or utility patents, common law trademarks, and/or federally registered trademarks.

Drawings and dimensions shown in this catalog are for reference only. For manufacturing production or tooling purposes, obtain current engineering print from factory.

### THE EASTERN COMPANY

P.O. Box 460 Naugatuck, Connecticut 06770-0460 Phone: (203) 729-2255 Fax: (203) 723-8653 E-Mail: <u>ir@easterncompany.com</u> www.easterncompany.com ASE: EML

A Division of the Eastern Company EBERHARD MANUFACTURING COMPANY

21944 Drake Road Cleveland, Ohio 44149 Phone: (440) 238-9720 Toll Free: (800) 334-6706 Fax: (440) 572-2732 www.eberhard.com

#### A Wholly Owned Subsidiary of The Eastern Company EBERHARD HARDWARE MFG., LTD.

Box 367 Tilsonburg, Ontario N4G 4H8 Phone: (519) 842-8457 Toll Free: (800) 567-3344 Fax: (519) 688-0575 www.eberhardcanada.com ISO 9001 Registered

# **Table of Contents:**

Supplied Hardware:	
Standard System - 7 Compartment Door Locks:	Page 1-2
Expanded System – 18 Compartment Door Locks:	Page 2
Options:	Page 3
System Protection:	
Electrical Protection:	Page 4
System Protection:	Page 4
Dome Light Function:	Page 4
16720-1 Power Actuator Specifications:	Page 4
16835-1 Power Actuator with Internal Switch Specifications:	Page 4
16835-15 Key Fob (Transmitter) Specifications:	Page 4
16835-27 Door Jamb Switch:	Page 5
Wiring Breakdown:	
Base System with (7) Compartment Door Locks:	Page 6
Expansion System with (11) Compartment Door Locks:	Page 6
Expansion System with (8) to (18) Compartment Door Locks:	Page 6
16835-4 Control Module and 16835-21 Antenna:	Page 6
16835-4 Control Module and 16835-22 Siren:	Page 6
16835-4 Control Module and 16835-23 Actuator Harness:	Page 6
16835-4 Control Module and 16835-SS24 LED Harness:	Page 6
16835-4 Control Module and 1-16720-6 Cab Wire Harness:	Page 6-7
2-16720-7 Compartment Wire Harness:	Page 8
2-16720-8 Expansion Relay Wire Harness:	Page 8
2-16720-9 Expansion Compartment Wire Harness:	Page 9
2-16720-10 Expansion Compartment Wire Harness:	Page 9
2-16720-7X Wire Harness for Door Jamb Switch:	Page 10
2-16720-10X Wire Harness for Door Jamb Switch:	Page 10
16720-1 Power Actuator:	Page 10
16835-1 Power Actuator with Internal Switch:	Page 11
16835-27 Door Jamb Switch:	Page 11
16746-U Power 3 Way Toggle Switch Kit W/Connectors:	Page 11-12
1-16746-U Illuminated Power 3 Way Toggle Switch Kit W/Connectors:	Page 12-13
Miscellaneous:	
Setting for Positive or Negative Polarity:	Page 14
Programming the Key Fobs:	Page 14
Replacement Components:	Page 14
Drawings:	
Power-Up Component Drawings:	•
Power Locking Key Cylinder:	Page 36

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm Supplied Hardware

### **Base System for (7) compartment door locks:**

16835-U Power Locking System with Dome Light Feature and Alarm Function – Less Alarm Components:

- 16835-50PK Control Module W/2 Key Fob (Transmitters), Antenna, Dome Light Feature and Built-in Alarm
  - Includes: 16835-4 Control Module W/Dome Light Feature and Built-in Alarm Qty. (1) 16835-21 Antenna – Qty. (1) 16835-15 Key Fob (Transmitter) – Qty. (2)
- 16720-1 Power Actuator Qty. (7)
- 16720-2 Power Actuator Mtg. Screws Phillips Pan Head #8-18 Type "AB" Thread Qty. (14)
- 16720-3 Connecting Rod Qty. (7)
- 16619-15PK Rod Adapter W/Set Screw Qty. (7)
- 1-16720-6 Cab Wire Harness with Dome Light Feature Qty. (1) Provides independent power locking for compartment doors Provides optional connection to OEM power locking system using OEM fob (transmitter) Provides optional power for dome light feature
- 2-16720-7 Compartment Wire Harness with Dome Light Feature Qty. (1) Provides (3) actuators for road side – (4) actuators for curb side Provides power leads for self-grounding dome lights

ALM-16835-RTU Add-On Alarm System Components:

- 16835-1 Power Actuator with Internal Switch Qty. (1) Replaces (1) 16720-1 Power Actuator in main compartment Provides a manual key override for all actuators
- 16835-56 Harness Kit, Actuator W/Internal Switch Harness and LED Harness Includes: 16835-23 Actuator W/Internal Switch Harness – Qty. (1) 16835-SS24 LED Harness – Qty. (1)
- 16835-22 Siren Qty. (1) Siren Decibels: 117 ± 3 db
  - Has 3 cycles, 30 seconds each with (6) varying audible tones
- 16835-27 Door Jamb Switch Qty. (7)
- 2-16720-7X Wire Harness for Door Jamb Switch Qty. (1) Provides a negative trigger input for up to (6) door jamb switches to the control module

These components are to be used in addition to the 16835-U Remote Power Locking System components to add the alarm system function.

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm Supplied Hardware

ALM-16835-U Power Locking System with Alarm and Dome Light Feature:

- 16835-50PK Control Module W/2 Key Fob (Transmitters), Antenna, Dome Light Feature and Built-in Alarm
  - Includes: 16835-4 Control Module W/Dome Light Feature and Built-in Alarm Qty. (1) 16835-21 Antenna – Qty. (1) 16835-15 Key Fob (Transmitter) – Qty. (2)
- 16720-1 Power Actuator Oty. (6)
- 16835-1 Power Actuator with Internal Switch Qty. (1) Provides a manual key override for all actuators
- 16720-2 Power Actuator Mtg. Screws Phillips Pan Head #8-18 Type "AB" Thread Qty. (14)
- 16720-3 Connecting Rod Qty. (7)
- 16619-15PK Rod Adapter W/Set Screw Qty. (7)
- 16835-56 Harness Kit, Actuator W/Internal Switch Harness and LED Harness Includes: 16835-23 Actuator W/Internal Switch Harness – Qty. (1) 16835-SS24 LED Harness – Qty. (1)
- 16835-22 Siren Qty. (1)
   Siren Decibels: 117 ± 3 db
   Has 3 cycles, 30 seconds each with (6) varying audible tones
- 16835-27 Door Jamb Switch Qty. (7)
- 1-16720-6 Cab Wire Harness with Dome Light Feature Qty. (1) Provides independent power locking for compartment doors Provides optional connection to OEM power locking system using OEM fob (transmitter) Provides optional power for dome light feature
- 2-16720-7 Compartment Wire Harness with Dome Light Feature Qty. (1) Provides (3) actuators for road side – (4) actuators for curb side Provides power leads for self-grounding dome lights
- 2-16720-7X Wire Harness for Door Jamb Switch Qty. (1) Provides a negative trigger input for up to (6) door jamb switches to the control module

This is a complete system that provides both power locking with dome light feature and alarm.

## **Expansion System for (18) compartment door locks:**

- 2-16720-8 Expansion Relay Harness with Dome Light Feature Qty. (1)
- 2-16720-9 Expansion Compartment Wire Harness with Dome Light Feature Qty. (1)
   \* Requires 2-16720-8 Expansion Relay Harness with Dome Light Feature Adds an additional (6) actuators for road side – (5) actuator for curb side Provides for a total of (9) actuators for road side – (9) actuator for curb side total

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm Supplied Hardware

# **Options:**

• 2-16720-10	Expansion Compartment Wire Harness with Dome Light Feature – Qty. (1)			
Adds (2)	actuators per side to 2-16720-7 compartment Wire Harness			
* [	Does not require 2-16720-8 Expansion Relay Harness with Dome Light Feature			
Pro	ovides for a total of (5) actuators for road side – (6) actuators for curb side total			
• 2-16720-10)	( Wire Harness for Door Jamb Switch – Qty. (1)			
Provides	a negative trigger input for an additional (4) door jamb switches to the control module			
* Requires 2-16720-7X Wire Harness for Door Jamb Switch				
• 16746-U Power 3 Way Toggle Switch Kit W/Connectors – Qty. (1)				
Pro	ovides a non-illuminated toggle switch for the compartment door locks to a cab without			
an	OEM power locking system			
Includes:	3 Way Toggle Switch, non-illuminated – Qty. (1)			
	Trim Plate – Qty. (1)			
	Wire Harness – Qty. (1)			
	Butt Splice Connector – Qty. (2)			
	Insulated Ring Terminal for #10 Stud – Qty. (1)			
• 1-16746-U P	ower 3 Way Toggle Switch Kit W/Connectors – Qty. (1)			
Pro	ovides an illuminated toggle switch for the compartment door locks to a cab without			
an	OEM power locking system			
Includes:	3 Way Toggle Switch, illuminated – Qty. (1)			
	Trim Plate – Qty. (1)			
	Wire Harness – Qty. (1)			
	Butt Splice Connector – Qty. (2)			
	Insulated Ring Terminal for #10 Stud – Qty. (2)			

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm System Protection

**Electrical Protection:** 

- 16835-4 Control Module: Provides over-trigger protection for power actuators
- 1-16720-6 Cab Wire Harness: In-line fuse protection 40 amp for output, 5 amp for processor & 15 amp for lights
- 2-16720-8 Expansion Relay Wire Harness: Individual relay for each side of the vehicle. In-line fuse protection – 40 amp for power

**System Protection:** 

- 16835-4 Control Module W/Dome Light Feature and Built-in Alarm:
  - Incorporates a "Lock Pulse Timer" to provide a 0.4 second pulse from the control module to the actuators. If the buttons on the key fob are held down for an extended period, the "Lock Pulse Timer" will prevent the actuators from being damaged by over firing.
  - Incorporates a "Time Out" feature that prevents damage to the actuators by shutting down the system for 30 seconds if the buttons on the key fob are activated more than 8 times in a 30 second period. After the 30 second "Time Out" period, the system will function as normal.
  - Can hold up to (4) key fobs with different signals. If any key fobs are lost or damaged and needs to be replaced, the control module can learn/program new and/or additional key fobs.
  - Can be set-up for use in either positive or negative polarity.
- 16835-4 Control Module Dome Light Function:
  - Incorporates a feature to activate/deactivate dome lights for up to 18 compartments. On the key fob, when Button #2 (Unlock) is depressed, the dome lights will be activated for 10 minutes. When Button #1 (Lock) is depressed, the dome lights will be turned off. Optionally, when Button #1 (Lock) and Button #3 (N/A) are depressed at the same time, the dome lights will be activated for 10 minutes. By depressing Button #1 (Lock) and Button #4 (N/A) at the same time, the dome lights will be turned off.
- 16720-1 Power Actuators:
  - ► Working voltage: 8.8 VDC to 13.7 VDC
  - Current absorption: 4.5 A (Max.)
  - ► Temperature range: -18.4° F to +188.6° F
  - Power: 7.8 lbf.
- 16835-1 Power Actuator with Internal Switch:
  - Same specifications as 16720-1 Power Actuator
  - ► Has an internal switch for manual key override for all actuators
- 16835-15 Key Fob (Transmitter):
  - Working range of 150 feet. Maximum
  - ► Frequency = 433.92 MHz, Rolling Code
  - Separate "Lock" & "Unlock" Buttons

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm System Protection

16835-27 Door Jamb Switch:

- ▶ Normally closed SPST door jamb switch operating force: 1.5 kgf [14.7N/3.3 lbf]
- **Contact rating: 5A, 12VDC (wiping contact)**
- ► Initial voltage drop: <100mV
- ► Endurance: 50,000 cycles @ 5A, 12.8VDC (lamp load)
- ► Operating Temperature: -33°C to +62°C
- Salt spray test: 50 hrs. (ASTM-B-117)
- Connector: W-ST1-013
- ► Terminal: W-ST-710-S

Locate and mount 16835-4 Control module in a high position in front drivers' side compartment. Make sure the control module is in a position where it will not be damaged or come into contact with water.

Make wire connections as noted below:

- For base system with (7) compartment door locks, connect wire harnesses as follows: 16835-4 Control Module to 1-16720-6 Cab Wire Harness to 2-16720-7 Compartment Wire Harness.
- For system with (11) compartment door locks, connect wire harnesses as follows: 16835-4 Control Module to 1-16720-6 Cab Wire Harness to 2-16720-7 Compartment Wire Harness to 2-16720-10 Expansion Compartment Wire Harness.
- For system with (8) to (18) compartment door locks, connect wire harnesses as follows: 16835-4 Control Module to 1-16720-6 Cab Wire Harness to 2-16720-8 Expansion Relay Wire Harness to 2-16720-7 Compartment Wire Harness to 2-16720-9 Expansion Compartment Wire Harness.

16835-4 Control Module and 16835-21 Antenna:

3 Pin JST Style Connector (male) to interface with the 3 Pin JST Style Connector (female) on the side of the control module

16835-4 Control Module and 16835-22 Siren:

2 Pin Connector (male) to interface with the 2 Pin Connector (female) on the side of the control module

16835-4 Control Module and 16835-23 Actuator with Internal Switch Harness:

4 Pin Connector (male) to interface with the 4 Pin Connector (female) on the side of the control module

16835-4 Control Module and 16835-SS24 LED Harness:

2 Pin JST Style Connector (male) to interface with the 2 Pin JST Style Connector (female) on the side of the control module

16835-4 Control Module and 1-16720-6 Cab Wire Harness with Dome Light Feature:

Terminal connections from outer terminal towards the center on control module:

- Terminal #1: Blue Wire Motor connection for actuators 12 ga. wire
- Terminal #2: Green Wire Motor connection for actuators 12 ga. wire
- Terminal #3: Red Wire Wire connection for power from cab 14 ga. Wire
- Terminal #4: Black Wire Wire connection for chassis ground (actuators) 14 ga. wire
- Terminal #5: Black Wire Wire connection for chassis ground (actuators) 14 ga. wire

**10 Pin Connector:** 

– Ground – 18 ga. wire
<ul> <li>Wire connection to OEM actuator, unlock circuit – 18 ga. Wire</li> <li>Wire length = 15 feet, non terminated end</li> </ul>
- Optional wire connection to the 16746-U or 1-16746-U
unlock circuit (Brown Wire) – 20 ga. Wire
<ul> <li>Wire connection to optional dome light control circuit – 18 ga. Wire</li> </ul>
- Power - 18 ga. Wire
<ul> <li>Wire connection to OEM actuator, lock circuit – 18 ga. Wire Wire length = 15 feet, non terminated end</li> <li>Optional wire connection to the 16746-U or 1-16746-U lock circuit (Purple Wire) – 20 ga. Wire</li> </ul>

• Position #4, #5, #7, #9 & #10 are not used.

NOTE: Blue/White wire & Green/White wire are for optional connection to OEM power locking system. These wires can be run along with the Red power wire listed below to the cab. Run the wires along the factory wire harness using wire harness holders in the frame rails. Drill and grommet all holes in vehicle as required to prevent accidental grounding.

#### 1-16720-6 Cab Wire Harness with Dome Light Feature:

• Red Wire	– Wire connection to auxiliary OEM power source in cab – 10 ga. wire – Wire length = 16 feet
• Black Wire	– Wire connection for chassis ground – 10 ga. Wire – Wire length = 2 feet
• End Connector	<ul> <li>Connector (female) on end of cab wire harness to plug into mating connector (male) on 2-16720-7 Compartment Wire Harness or optional 2-16720-8 Expansion Relay Wire Harness.</li> </ul>

NOTE: Red power wire can be run along with the optional Blue/White & Green/White OEM power locking connection wires to the cab. Run the wires along the factory wire harness using wire harness holders in the frame rails. Drill and grommet all holes in vehicle as required to prevent accidental grounding.

2-16720-7 Compartment Wire Harness with Dome Light feature: Base System for (7) compartment door locks:

- Main trunk wires for both road side & curb side are 14 ga.
- Branch wires for connection to the actuators are 18 ga.
- Branch wires for connection to the dome lights are 14 ga.

Harness branch wire/power actuator wire connections - Retracting actuator to lock:

- Green harness wire connects to Blue power actuator wire
- Blue harness wire connects to Red power actuator wire

Harness branch wire/power actuator wire connections - Extending actuator to lock:

- Green harness wire connects to Red power actuator wire
- Blue harness wire connects to blue power actuator wire
- End Connector Connector (male) on end of compartment wire harness to plug into mating connector (female) on 1-16720-6 Cab Wire Harness or optional 2-16720-8 Expansion Relay Wire Harness.
- End Connectors Connectors (female) on end of compartment wire harness to plug into mating connectors (male) on 2-16720-9 Expansion Compartment Wire Harness or optional 2-16720-10 Expansion Compartment Wire Harness.

NOTE: Drill and grommet all holes in vehicle as required to prevent accidental grounding.

2-16720-8 Expansion Relay Wire Harness with Dome Light Feature:

Expansion onto 2-16720-7 Compartment Wire Harness for (8) to (18) compartment door locks: Required for 2-16720-9 Expansion Compartment Wire Harness.

- Red Wire Wire connection to auxiliary OEM power source in cab 10 ga. wire Wire length = 18 feet 2 in.
- Black Wire Wire connection for chassis ground 10 ga. Wire – Wire length = 4 feet
- End Connector Connector (male) on end of expansion relay wire harness to plug into mating connector (female) on 1-16720-6 Cab Wire Harness.
- End Connectors Connector (female) on end of expansion relay wire harness to plug into mating connector (male) on 2-16720-7 Compartment Wire Harness.
- NOTES: 1) Drill and grommet all holes in vehicle as required to prevent accidental grounding.
   2) Locate and mount relay blocks in a high position in front drivers' side compartment. Make sure the relays are in a position where they can be accessed for replacement if necessary and where they will not be damaged or come into contact with water.

2-16720-9 Expansion Compartment Wire Harness with Dome Light Feature:

Expansion onto 2-16720-7 Compartment Wire Harness for (8) to (18) compartment door locks: Requires 2-16720-8 Expansion Relay Wire Harness.

- Main trunk wires for both road side & curb side are 14 ga.
- Branch wires for connection to the actuators are 18 ga.
- Branch wires for connection to the dome lights are 14 ga.

Harness branch wire/power actuator wire connections - Retracting actuator to lock:

- Green harness wire connects to Blue power actuator wire
- Blue harness wire connects to Red power actuator wire

Harness branch wire/power actuator wire connections - Extending actuator to lock:

- Green harness wire connects to Red power actuator wire
- Blue harness wire connects to Blue power actuator wire
- End Connectors Connectors (male) on end of expansion compartment wire harness to plug into mating connectors (female) on 2-16720-7 Compartment Wire Harness.

NOTE: Drill and grommet all holes in vehicle as required to prevent accidental grounding.

- 2-16720-10 Expansion Compartment Wire Harness with Dome Light Feature: Expansion onto 2-16720-7 Compartment Wire Harness for (11) compartment door locks:
  - Main trunk wires for both road side & curb side are 14 ga.
  - Branch wires for connection to the actuators are 18 ga.
  - Branch wires for connection to the dome lights are 14 ga.

Harness branch wire/power actuator wire connections – Retracting actuator to lock:

- Green harness wire connects to Blue power actuator wire
- Blue harness wire connects to Red power actuator wire

Harness branch wire/power actuator wire connections - Extending actuator to lock:

- Green harness wire connects to Red power actuator wire
- Blue harness wire connects to Blue power actuator wire
- End Connectors Connectors (male) on end of expansion compartment wire harness to plug into mating connectors (female) on 2-16720-7 Compartment Wire Harness.

**NOTE:** Drill and grommet all holes in vehicle as required to prevent accidental grounding.

2-16720-7X Wire Harness for Door Jamb Switch:

- Main trunk wires for both road side & curb side are 16 ga.
- Branch wires for connection to the door jamb switches are 16 ga.
- End Connectors Connectors (female) on ends of branch wires to plug into mating connectors (male) on the 16835-27 Door Jamb Switch.
- Butt Connector Connects wire ends for both road side & curb side to the orange wire (negative input) on the 16835-23 Actuator with Internal Switch Harness.

2-16720-10X Wire Harness for Door Jamb Switch:

- Main trunk wires for both road side & curb side are 16 ga.
- Branch wires for connection to the door jamb switches are 16 ga.
- End Connectors Connectors (female) on ends of branch wires to plug into mating connectors (male) on the 16835-27 Door Jamb Switch.
- End Connectors Connectors (male) on ends of main trunk to plug into mating connectors (female) on the 2-16720-7X Wire Harness for Door Jamb Switches.

#### **16720-1 Power Actuator:**

• Actuator wires are 18 ga.

Harness branch wire/power actuator wire connections - Retracting actuator to lock:

- Green harness wire connects to Blue power actuator wire
- Blue harness wire connects to Red power actuator wire

Harness branch wire/power actuator wire connections - Extending actuator to lock:

- Green harness wire connects to Red power actuator wire
- Blue harness wire connects to Blue power actuator wire
- NOTES: 1) Drill and grommet all holes in vehicle as required to prevent accidental grounding.
   2) Power actuators to be mounted with the protruding motor housing in an upward position to prevent condensation from pooling around the internal motor.

16835-1 Power Actuator with Internal Switch:

- Actuator wires are 18 ga.
- Internal switch (Lock) wire Brown is 18 ga.
- Internal switch (Unlock) wire Purple is 18 ga.
- Ground wire Black is 18 ga.

16835-1 Power Actuator with Internal Switch and 16835-23 Actuator with Internal Switch Harness:

- Brown harness wire connects to Brown actuator wire
- Purple harness wire connects to Purple actuator wire
- Black harness wire connects to Black actuator wire

**Compartment harness branch wire/power actuator wire connections – Retracting actuator to lock:** 

- Green harness wire connects to Blue power actuator wire
- Blue harness wire connects to Red power actuator wire

Compartment harness branch wire/power actuator wire connections – Extending actuator to lock:

- Green harness wire connects to Red power actuator wire
- Blue harness wire connects to Blue power actuator wire
- NOTES: 1) Drill and grommet all holes in vehicle as required to prevent accidental grounding.
   2) Power actuators to be mounted with the protruding motor housing in an upward position to prevent condensation from pooling around the internal motor.

#### 16835-27 Door Jamb Switch:

- Self grounding through mounting screw hole
- Terminal (male) connects to 2-16720-7X Wire Harness for Door Jamb Switch

16746-U Power 3 Way Toggle Switch Kit W/Connectors:

Non-illuminated toggle switch for the compartment door locks to a cab without an OEM power locking system.

Locate a position for mounting and cut a .93" wide x 1.74" tall opening to receive the trim plate and toggle switch. Trim plate will fit a panel of .08" to .16" thick.

Make wire connections as noted below:

- Purple Wire Wire connection to the Green/White lock circuit from the 1-16720-6 Cab Wire Harness – 20 ga. wire Wire length = 3 feet 2-1/2 in. Use supplied butt splice connector to make wire connection.
- Brown Wire Wire connection to the Blue/White unlock circuit from the 1-16720-6 Cab Wire
  - Harness 20 ga. Wire Wire length = 3 feet 2-1/2 in.
    - Use supplied butt splice connector to make wire connection.
- Black Wire Wire connection for chassis ground 20 ga. Wire
  - Wire length = 3 feet  $2 \cdot 1/2$  in.

Use supplied insulated ring terminal to make wire connection.

NOTES: 1) Drill and grommet all holes in vehicle as required to prevent accidental grounding.
 2) Plastic connector on the end of the wire harness is not required. Customer to cut off and discard. Use the supplied butt splice connectors and insulated ring terminal to make the wire connections.
 2) Jumpers on the 16825 4 Control Medule pool to be changed to the projective polarity.

3) Jumpers on the 16835-4 Control Module need to be changed to the negative polarity settings. Position the jumpers located on the bottom end of the control module on the bottom two pins.

1-16746-U Power 3 Way Toggle Switch Kit W/Connectors:

Illuminated toggle switch for the compartment door locks to a cab without an OEM power locking system.

Locate a position for mounting and cut a .93" wide x 1.74" tall opening to receive the trim plate and toggle switch. Trim plate will fit a panel of .08" to .16" thick.

Make wire connections as noted below:

• Purple Wire – Wire connection to the Green/White lock circuit from the 1-16720-6 Cab Wire Harness – 20 ga. wire

Wire length =  $3 \text{ feet } 2 \cdot 1/2 \text{ in.}$ 

Use supplied butt splice connector to make wire connection.

• Brown Wire – Wire connection to the Blue/White unlock circuit from the 1-16720-6 Cab Wire

Harness - 20 ga. Wire

Wire length =  $3 \text{ feet } 2 \cdot 1/2 \text{ in.}$ 

Use supplied butt splice connector to make wire connection.

- Black Wire Wire connection for chassis ground 20 ga. Wire
  - Wire length =  $3 \text{ feet } 2 \cdot 1/2 \text{ in.}$

Use supplied insulated ring terminal to make wire connection.

 Black Wire – Wire connection for chassis ground – 20 ga. Wire Wire length = 3 feet 2-1/2 in. Use supplied insulated ring terminal to make wire connection.
 Gray Wire – Wire connection to the parking light circuit on the vehicle – 20 ga. Wire

ray wire - wire connection to the parking light circuit on the vehicle – 20 ga. Wire length = 3 feet 2-1/2 in.

NOTES: 1) Drill and grommet all holes in vehicle as required to prevent accidental grounding.
 2) Plastic connector on the end of the wire harness is not required. Customer to cut off and discard. Use the supplied butt splice connectors and insulated ring terminals to make the wire connections.

3) Jumpers on the 16835-4 Control Module need to be changed to the negative polarity settings. Position the jumpers located on the bottom end of the control module on the bottom two pins.

# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm Miscellaneous

Setting for positive or negative polarity:

For positive polarity - S	Standard setting:	Position the jumpers located on the bottom end of the control module on the top two pins.
For negative polarity:	Position the jumpers located on the bottom end of the control module on th bottom two pins.	

**Programming the key fobs:** 

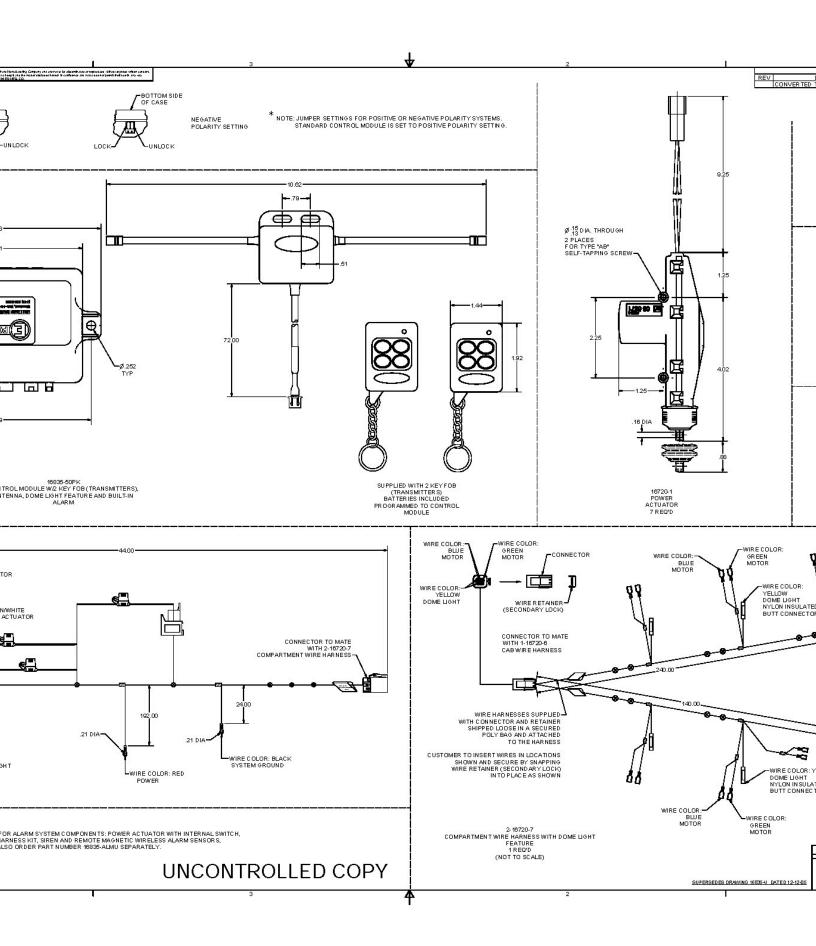
Make sure the system is unlocked and then disconnect the actuator with internal switch wire harness from the control module prior to programming.

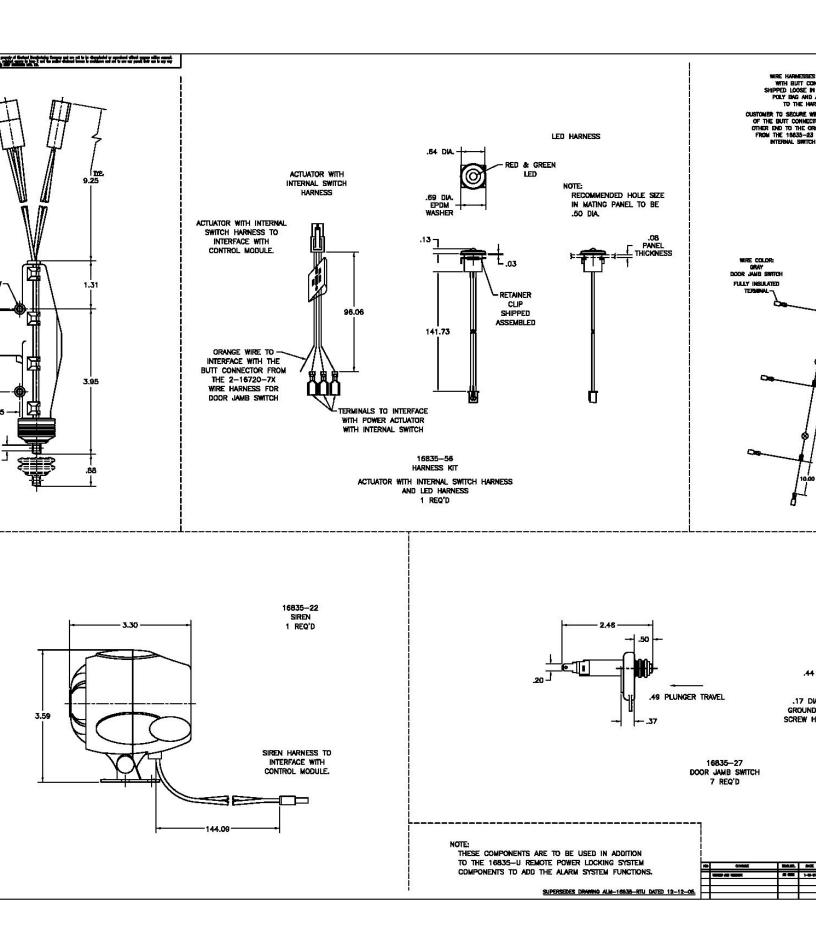
Press the program button on the side of the control module (3) times; the red LED will then light up. Press button #1 on all of the key fobs that will be associated with the vehicle, (up to 4 key fobs), within 10 seconds of the red LED lighting up. When the LED light goes off, the key fobs are then programmed to the control module. Then, reconnect the actuator with internal switch wire harness to the control module. Test each key fob by locking and unlocking the system to ensure proper operation. NOTE: All key fobs must be programmed at the same time using this procedure. Programming one key fob at a time will erase the previous programmed key fob.

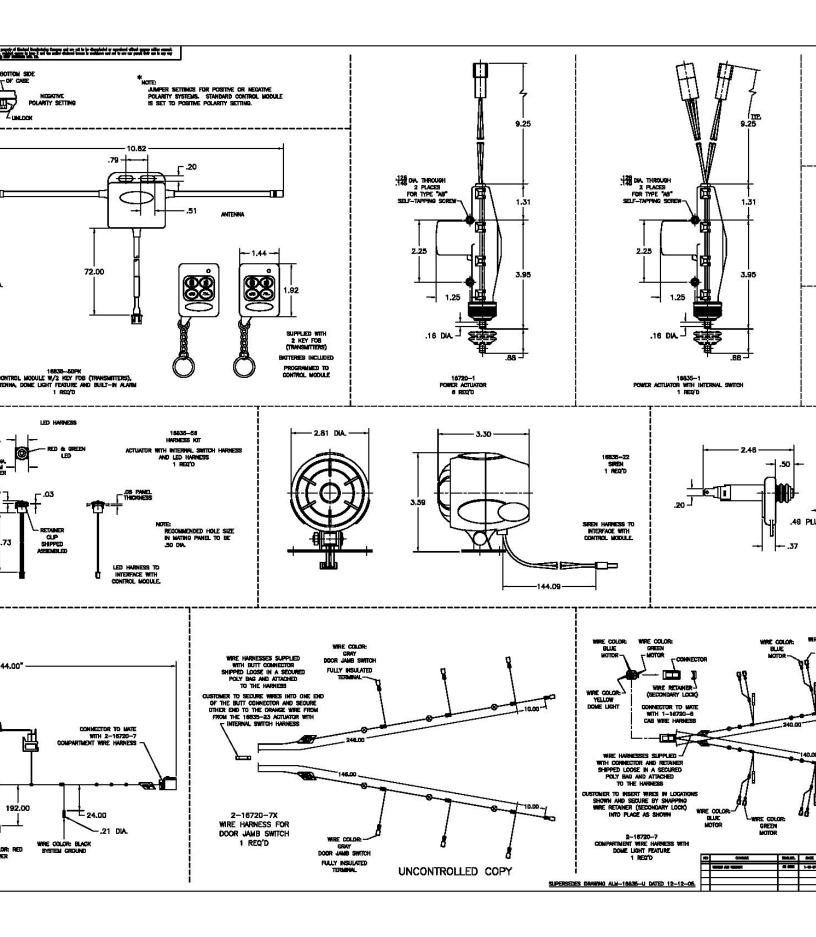
**Replacement Components:** 

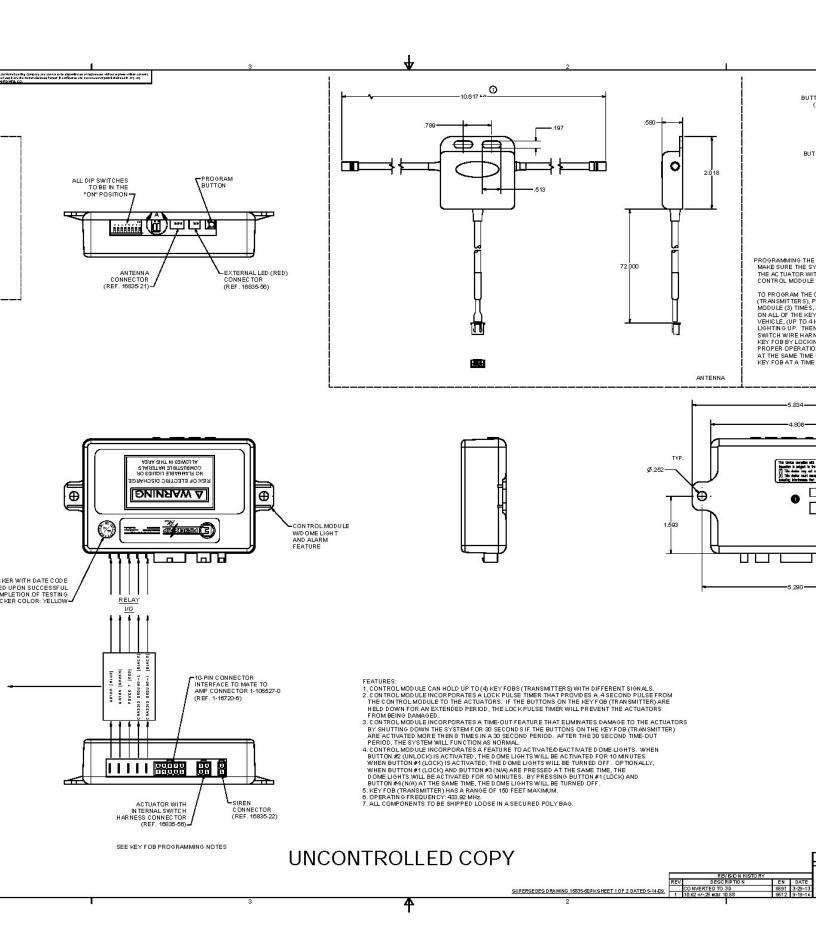
 1-16720-6 Cab Wire Harness: In-line fuse: Power: 40-Amp fuse – ATC style fuse or equivalent Signal: 5-Amp fuse – ATC style fuse or equivalent Lights: 15-Amp fuse – ATC style fuse or equivalent Dome Light Relay: 30-Amp - Replacement relay p/n: Hella Relay p/n: 49400B or equivalent
 2-16720-8 Expansion Relay Wire Harness: Individual relay for each side of the vehicle.

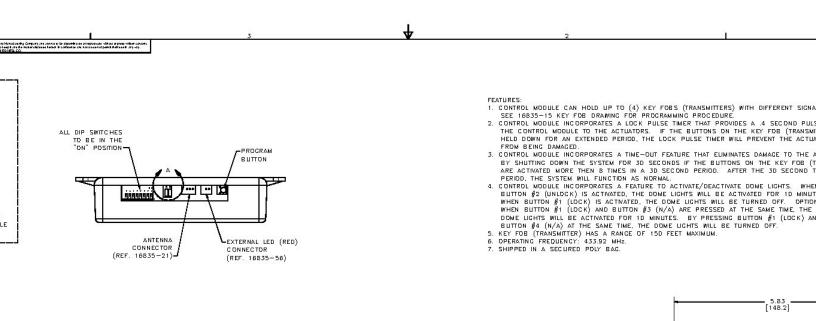
- Relay: 30-Amp Replacement relay p/n: Hella Relay p/n: 49400B or equivalent Power: 40-Amp fuse – ATC style fuse or equivalent
- 16835-15 Key Fob (Transmitter) Battery: 23AP (12V Alkaline), 23-279 (12V Alkaline) or equivalent

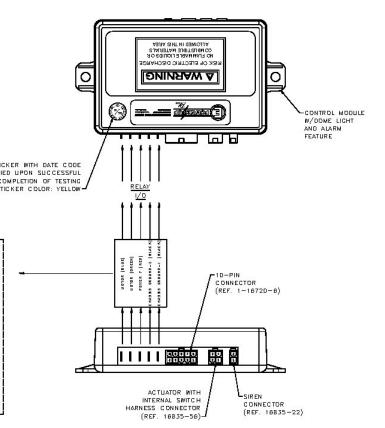


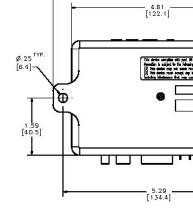






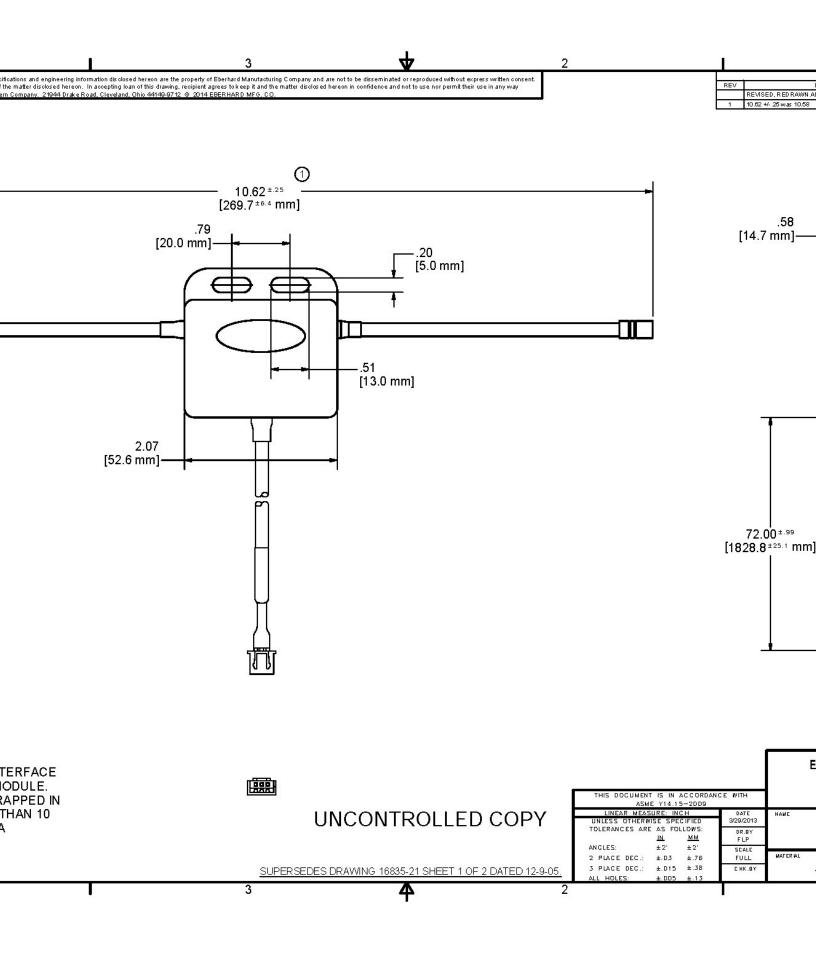


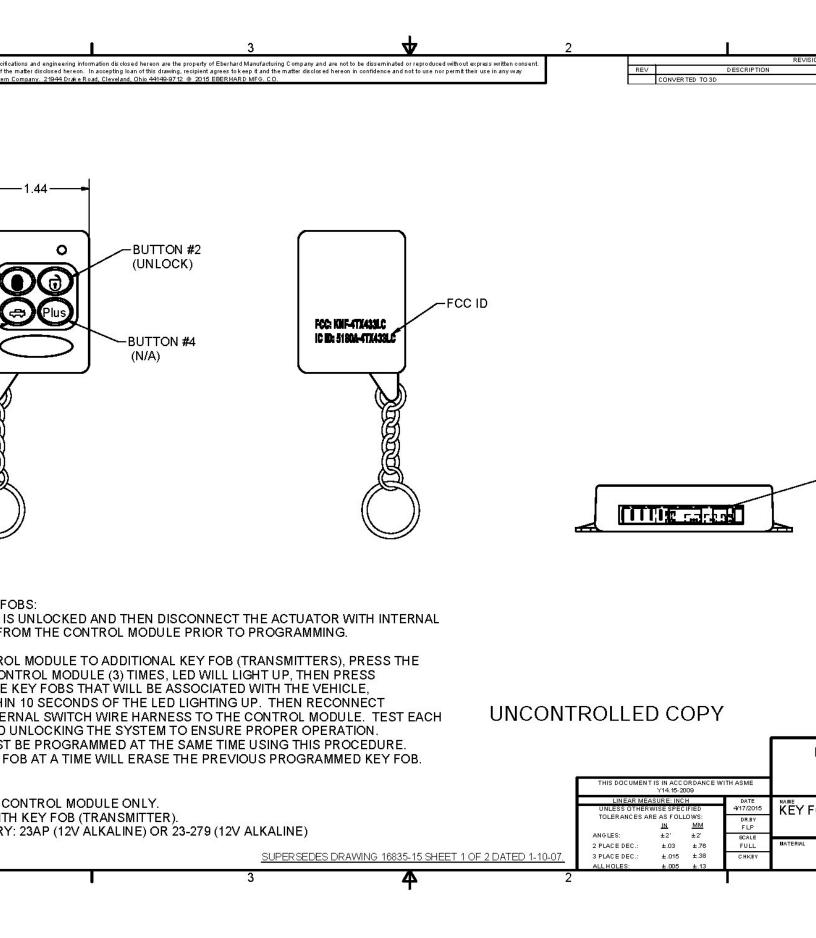


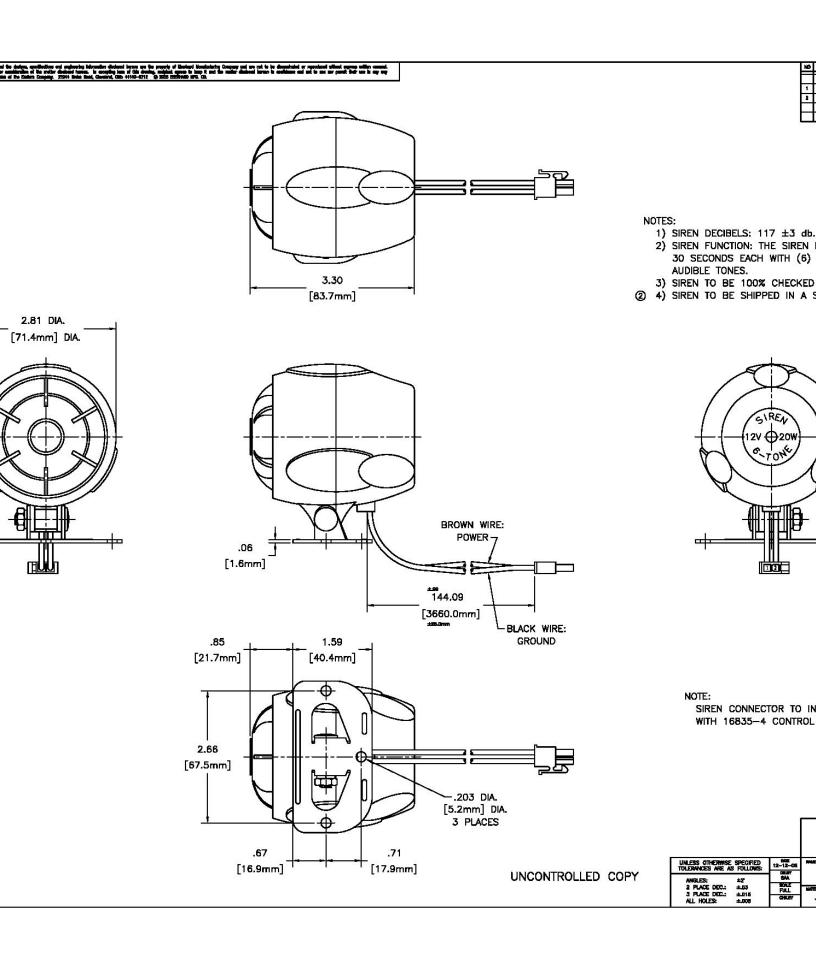


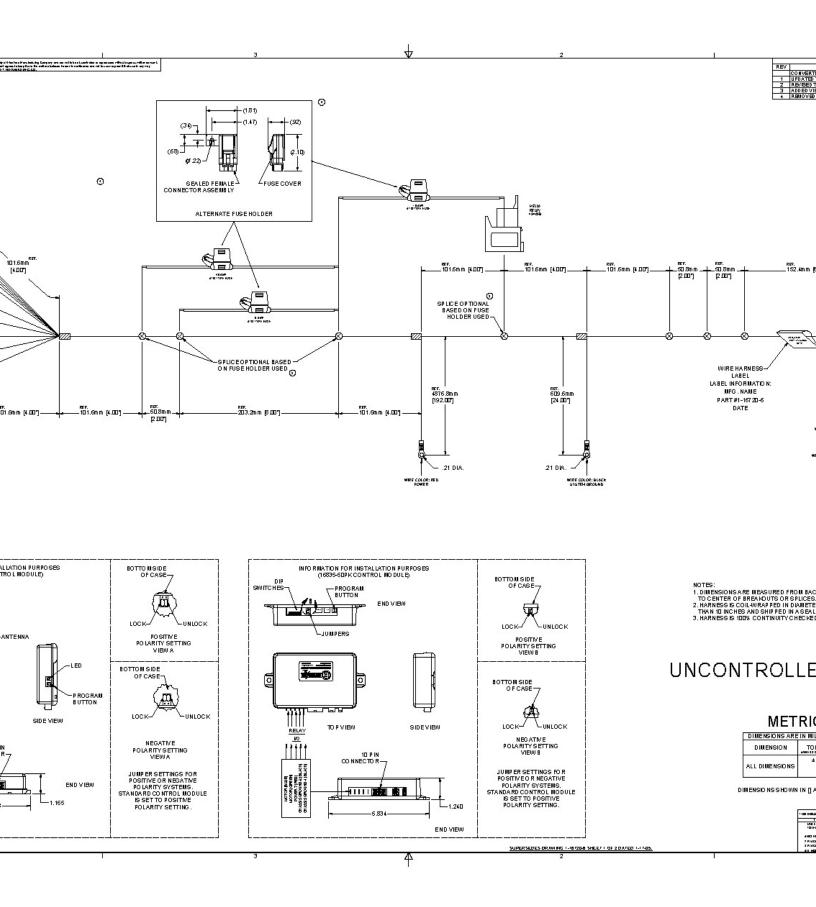
## UNCONTROLLED COPY

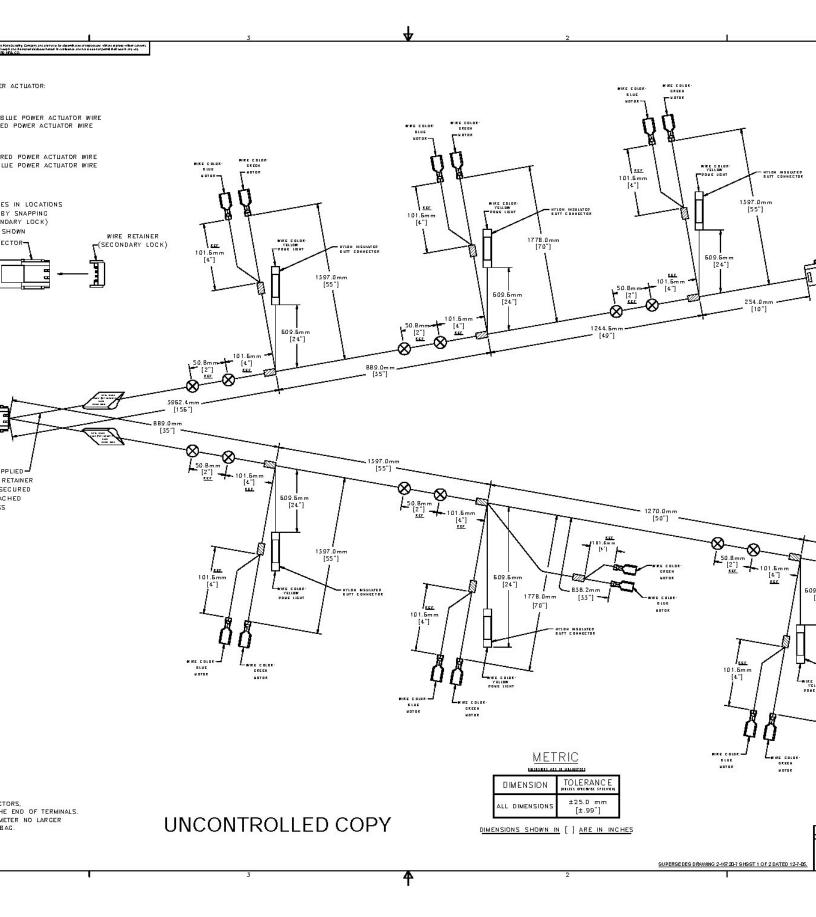
SUPERSEDES DRAWING 16835-4 SHEET 1 OF 2 DATED 5-14-09.

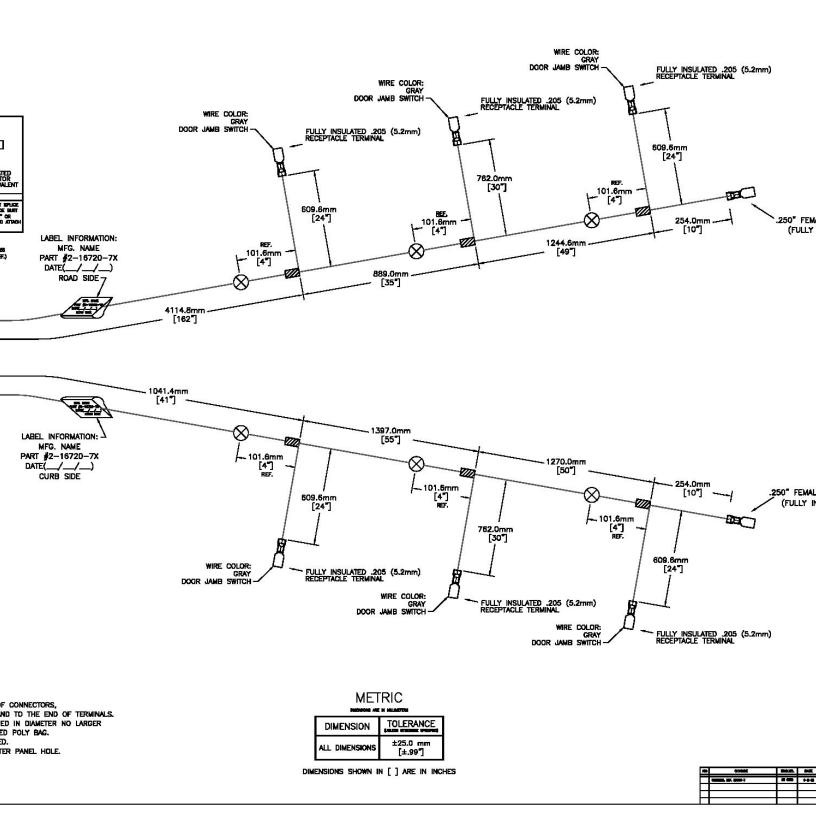


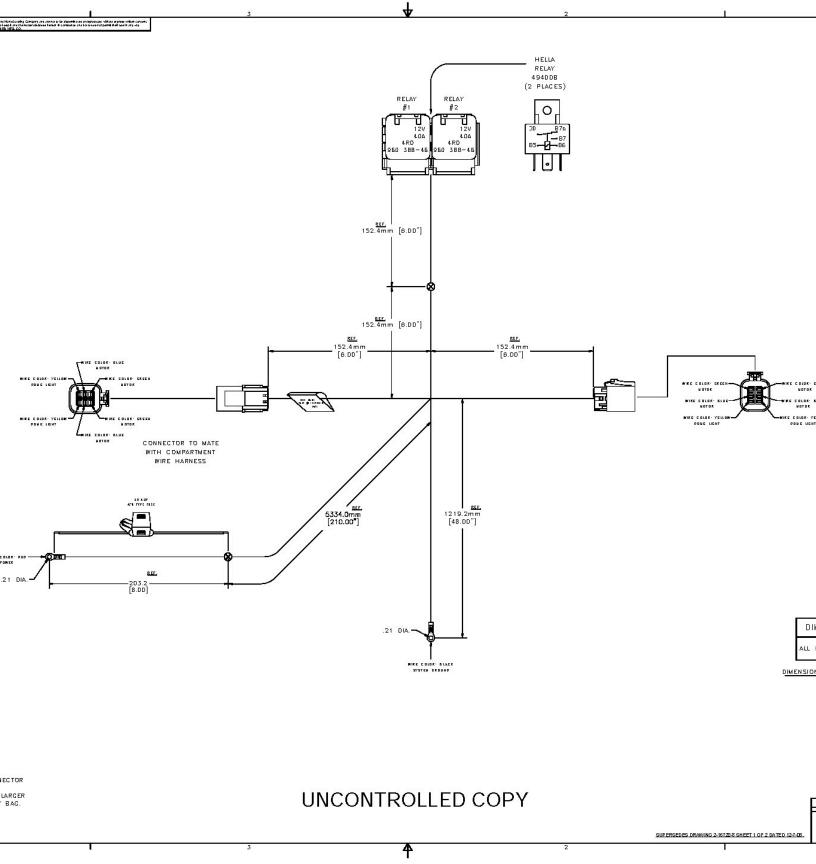




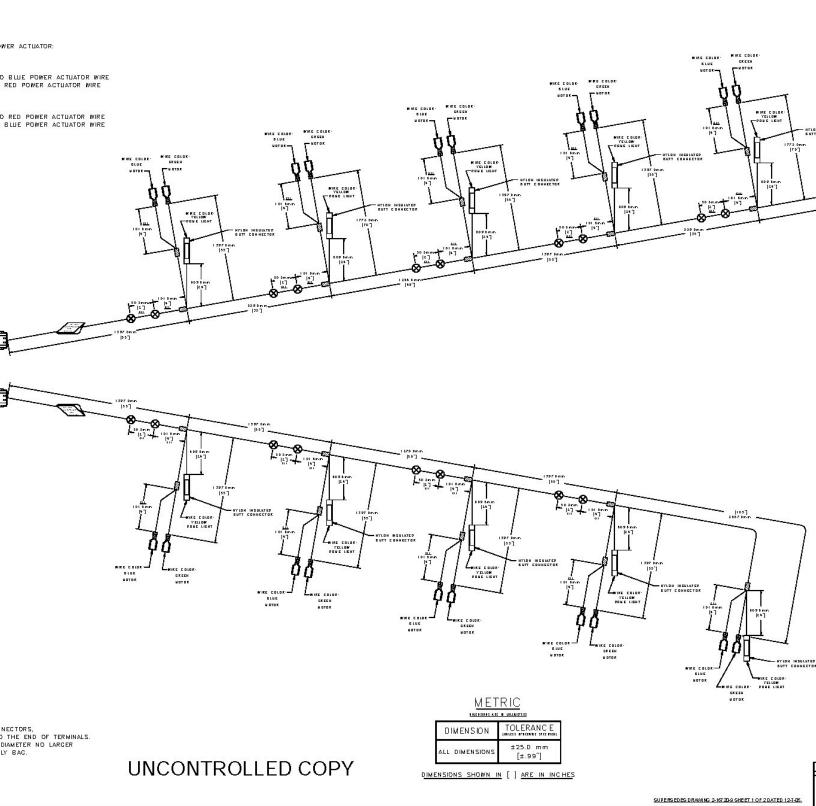






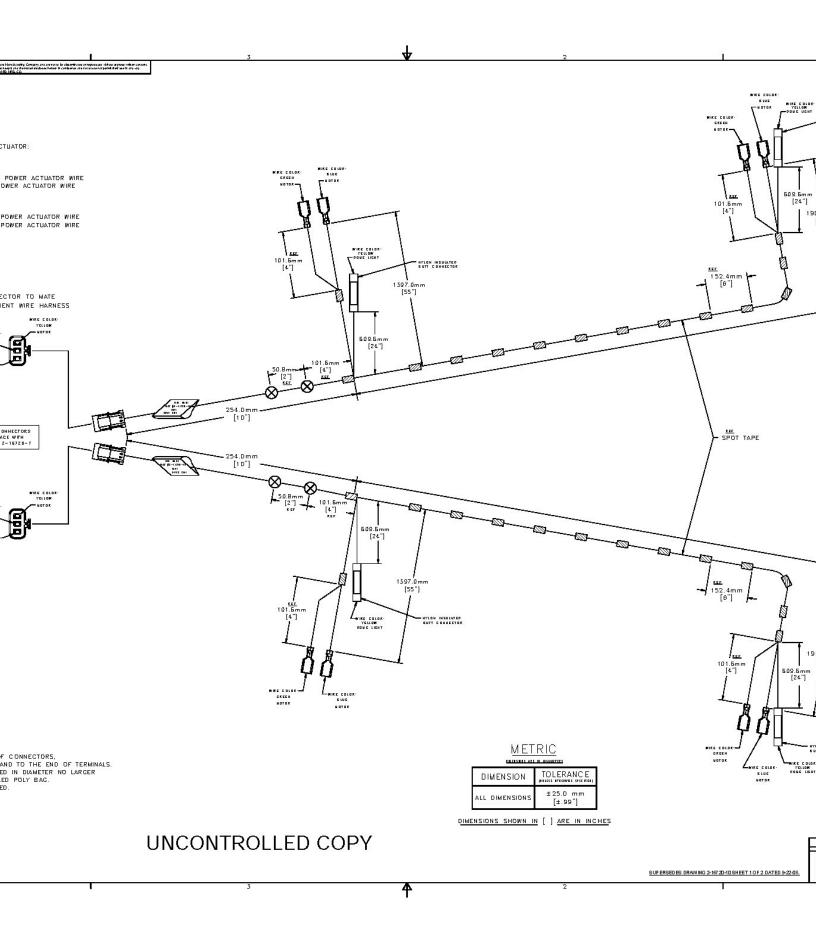


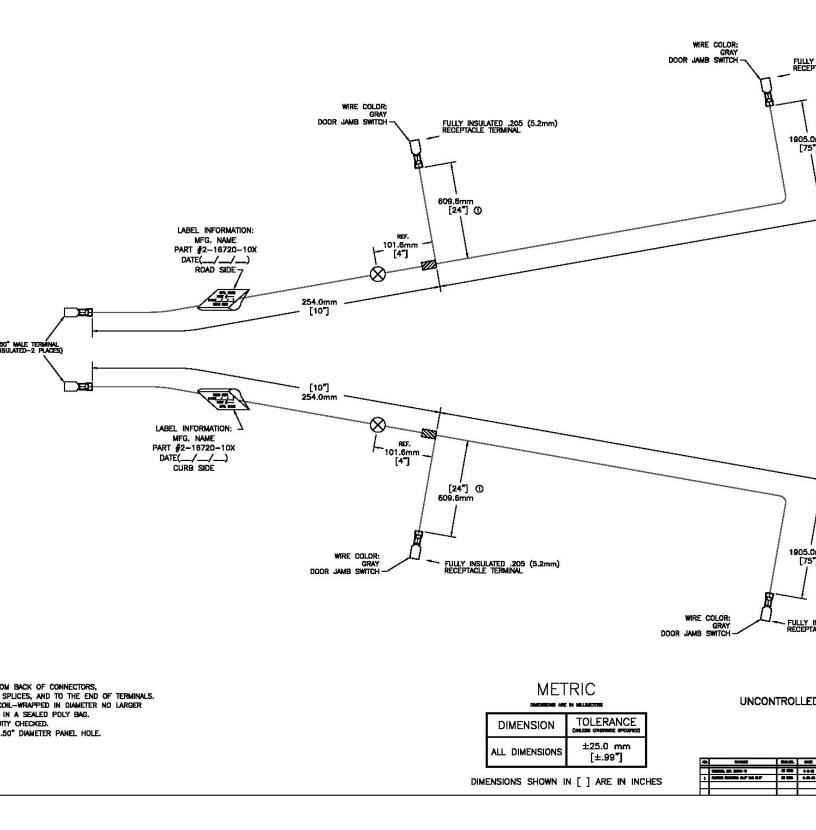


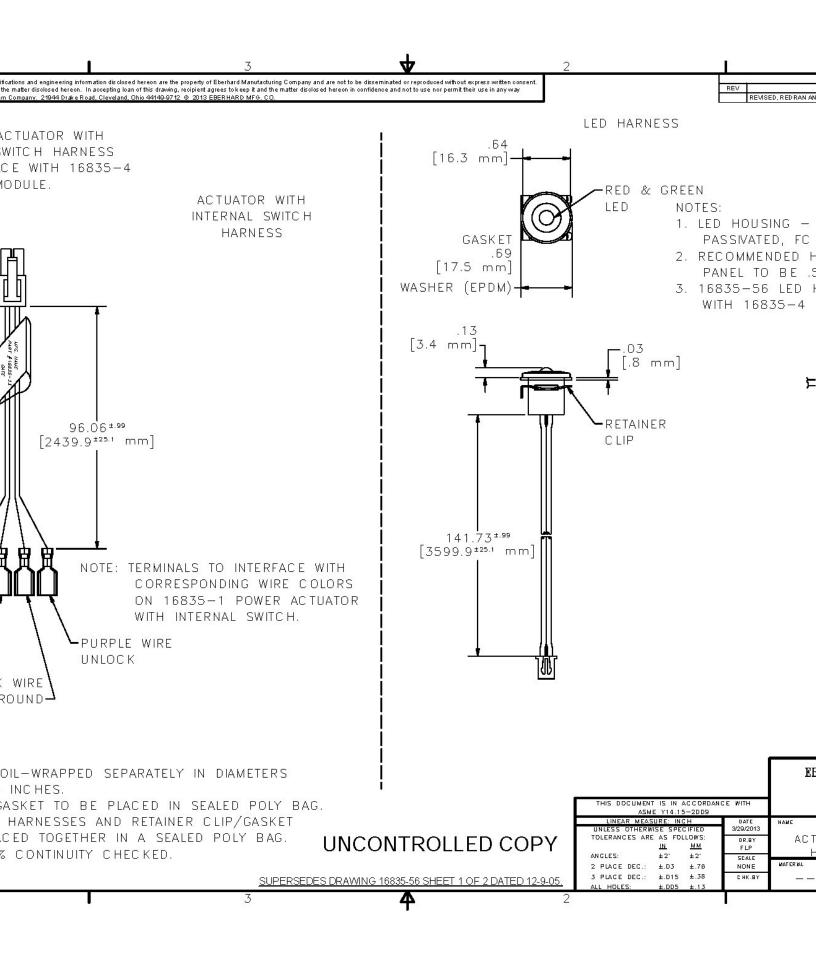


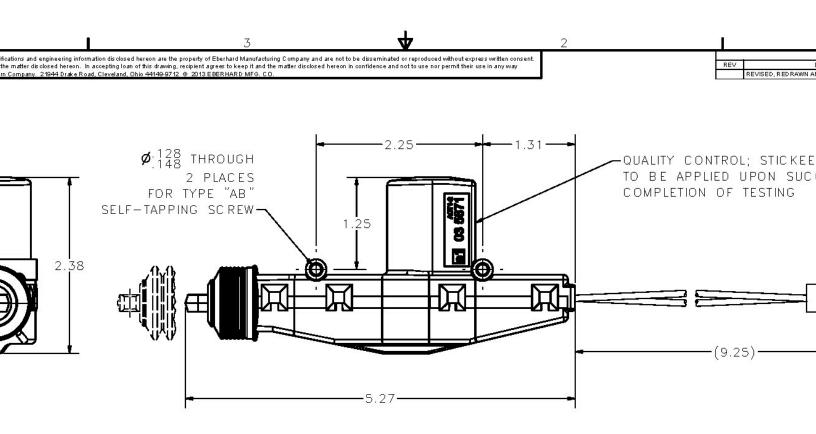
₽

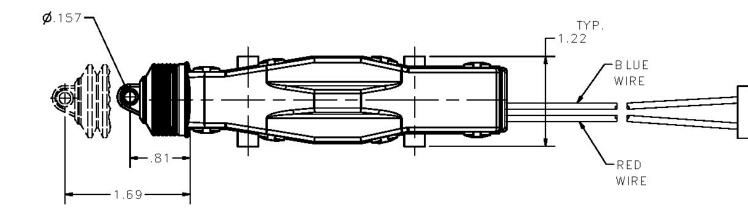
Ŧ



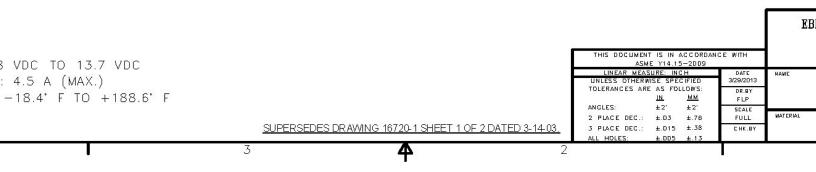


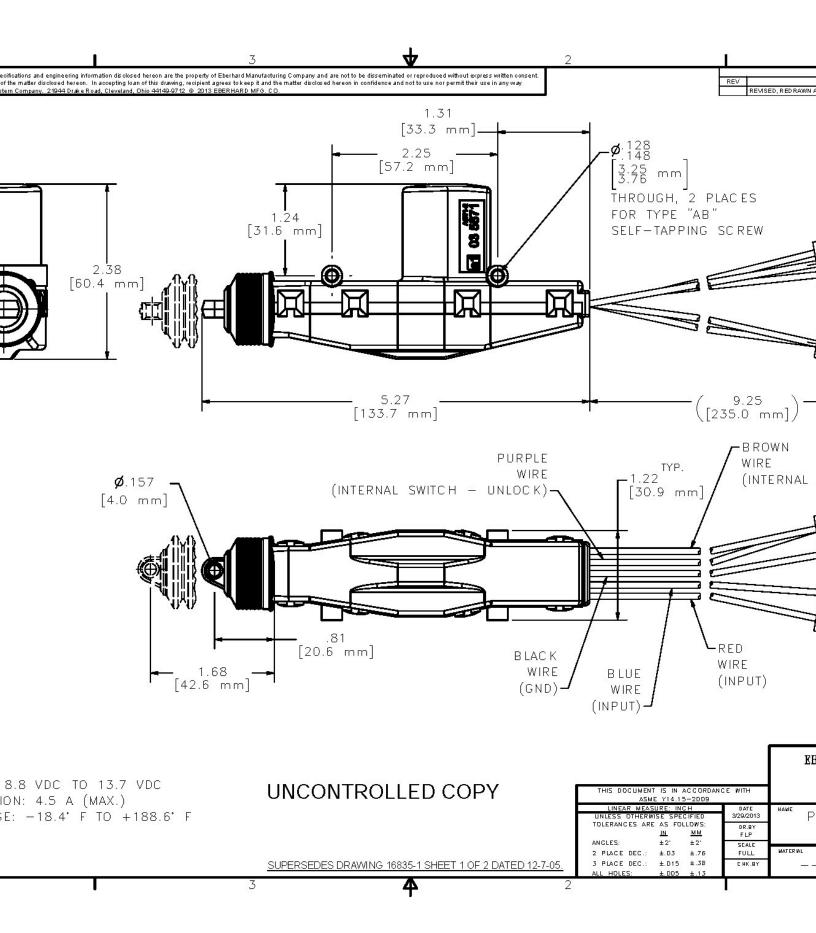






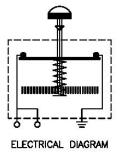
# UNCONTROLLED COPY

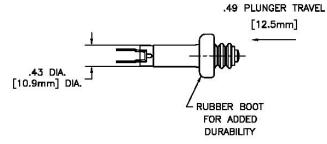


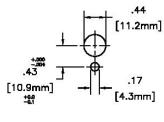


#### al in inter, specificities of animality distantion declarit leves on the preview il Basical Handschrig Corporation and to in dimensional or produced willow arows will be construined or the state of th

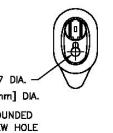


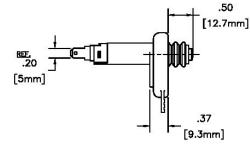


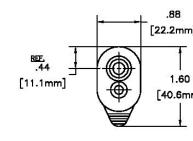




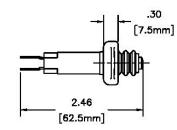
SUGGESTED OUTLINE OF CUTOUT



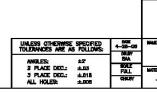


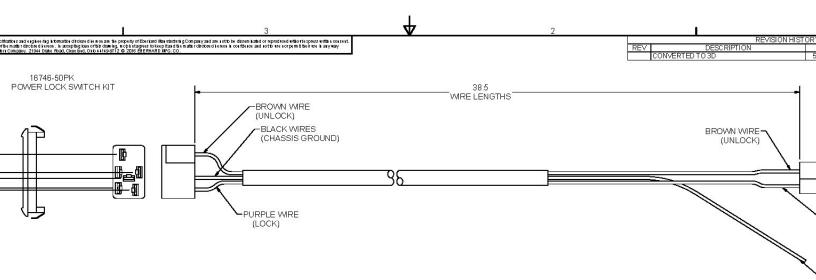


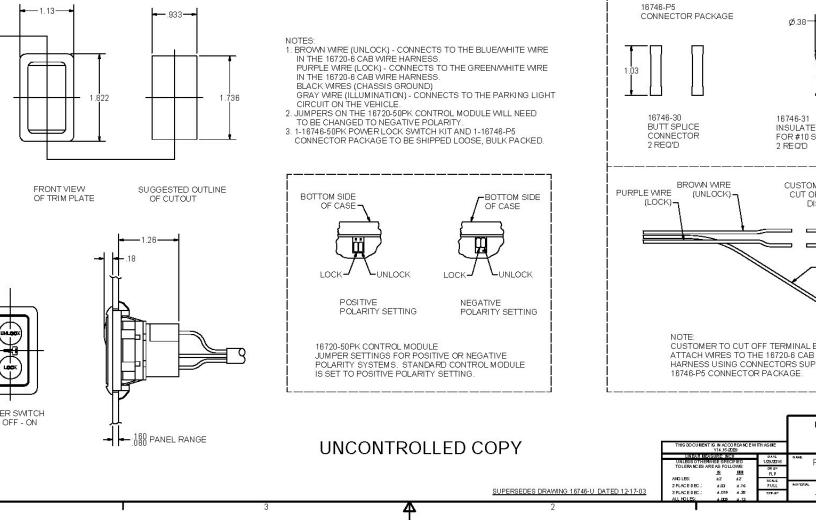
: Y CLOSED SPST DOOR JAMB SWITCH IG FORCE: 1.5 kgf [14.7N/3.3 lbf] RATING: 5A, 12VDC (WIPING CONTACT) DLTAGE DROP: <100mV ICE: 50,000 CYCLES @ 5A, 12.8VDC (LAMP LOAD) IG TEMPERATURE: -33°C TO +62°C RAY TEST: 50 hrs. (ASTM-B-117) OR: W-ST1-013 : W-ST-710-S

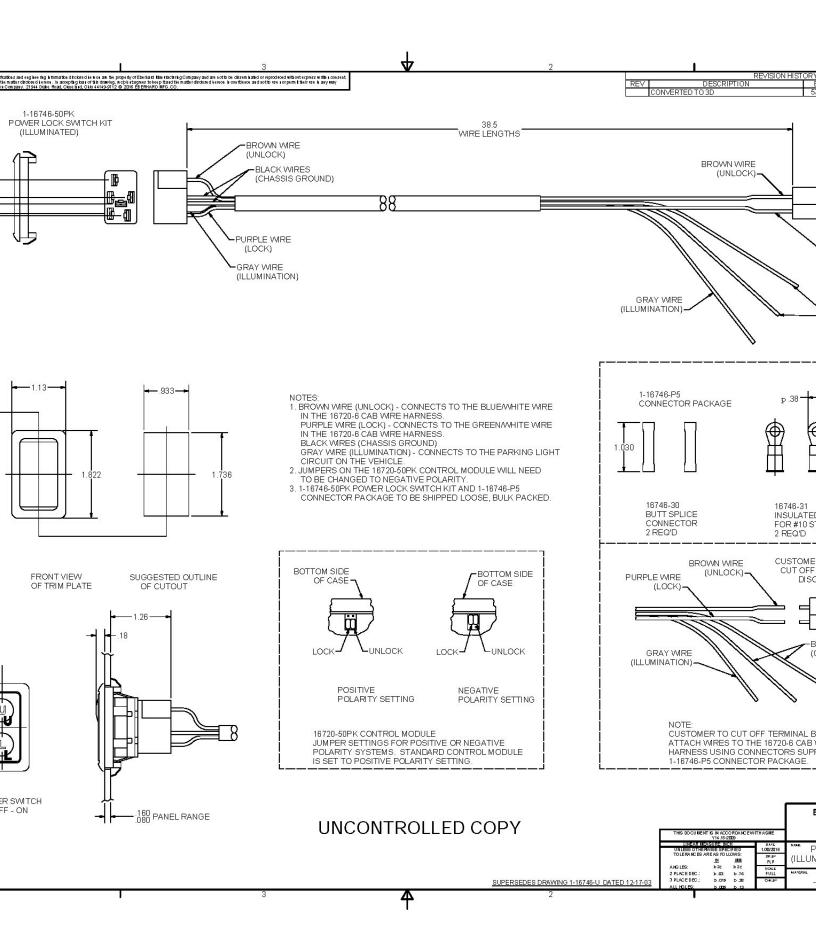


UNCONTROL









# Eberhard Manufacturing Company POWER-UP Locking System with Built-In Alarm Key Cylinder

Typical assembly of a power locking key cylinder:

Configuration of power locking key cylinders will vary depending on the application. The ability to make various handle configurations power locking will need to be reviewed and verified on a product by product basis.

For reference only, the components are to be assembled as shown to enable proper function with the power actuators. After assembly, the key cylinder and remote locking cam are to be able to rotate 90° clockwise and counterclockwise independently. The key is to be removable in one position only. This will enable the power actuator to operate the cam when the key is not installed.

