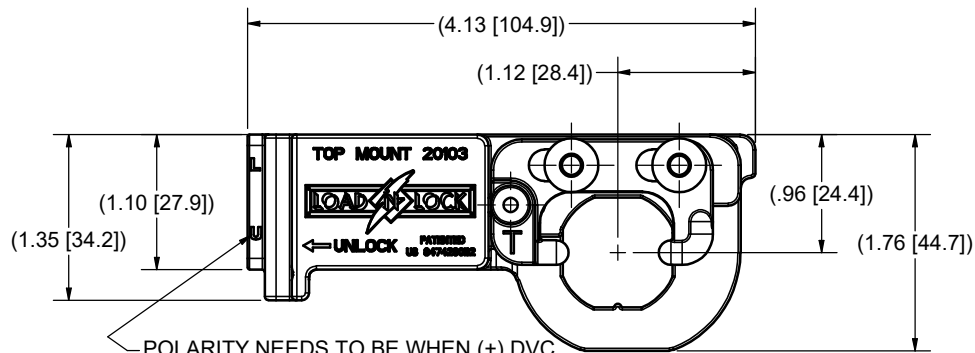


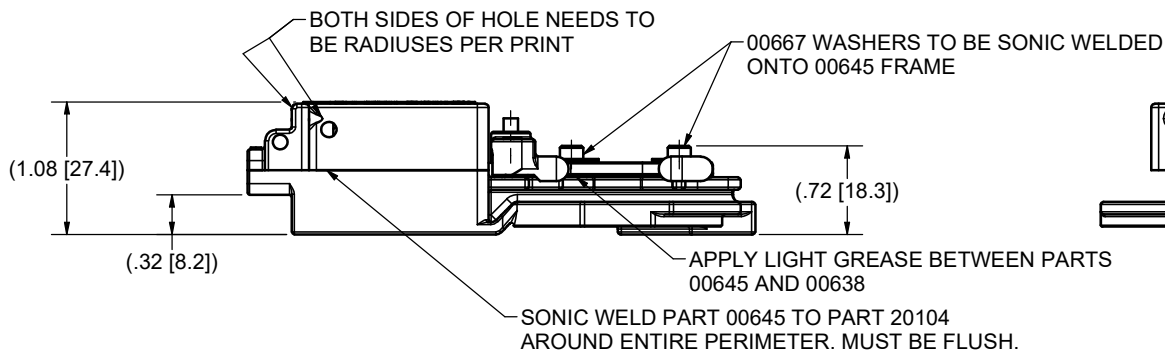
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REVISION HISTORY					
REV	DESCRIPTION	EN	DATE	REV. BY	APVD. BY
0	REVISED AND REDRAWN, CHG'D FROM ILC BORDER, PER CPP4312.	6128	12/8/2023	KAB	MR
1	ADDED EMC-SUPRTCARD-001 AND SILICA GEL PACK TO BAG	6148	05/03/2024	MAM	MR

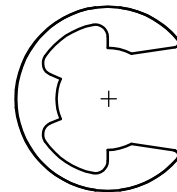


POLARITY NEEDS TO BE WHEN (+) DVC IS APPLIED TO 9U0 TERMINAL THE SOLENOID IS RETRACTED AS SHOWN.

NOTE: INSTALL 00667 WASHER THEN WELD, MAINTAIN MIN. 0.010" CLEARANCE BETWEEN PARTS 00638 AND 00645 FOR SMOOTH MOVEMENT



RETAINING E-CLIP (00584), SILICA GEL PACK, AND ① EMC SUPPORT CARD (EMC-SUPRTCARD-001) TO BE INCLUDED IN POLY BAG WITH POWER LOCK ASSEMBLY.



PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	00645	SOLENOID FRAME, TOP MOUNT, EL2, ET10
2	1	00635	SOLENOID LOCK, .180" TRAVEL AT 2 LBS
3	1	00638	SLIDER PLATE, TOP MOUNT, EL2, ET10
4	2	00642	SOLENOID WIRE TERMINAL, 90 DEG. .250"MALE SPADE, SOLDER ON
5	1	00584	EXTERNAL E-CLIP
6	2	00667	WASHER, SS, .188"ID, .440"OD.
7	1	20104	SOLENOID COVER, TOP MOUNT
8	1	EMC-SUPRTCARD-001	EMC SUPPORT CARD

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5-2009		
LINEAR MEASUREMENT - INCH	DATE	
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:	12/1/2023	
	IN	MM
ANGLES:	± 2°	± 2°
2 PLACE DEC.:	± .03	± .76
3 PLACE DEC.:	± .015	± .38
ALL HOLES:	± .005	± .13

EBERHARD MANUFACTURING CO.
DIVISION OF
THE EASTERN COMPANY
CLEVELAND, OHIO 44149-9712

NAME: ES POWER MODULE, TOP MOUNT, 13VDC

MATERIAL: _____

PART NUMBER: LNL-72-20103

C:\working_folder\Archive\LNL\LNL-72-2011\XX\LNL-72-20103.igw