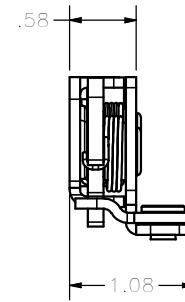
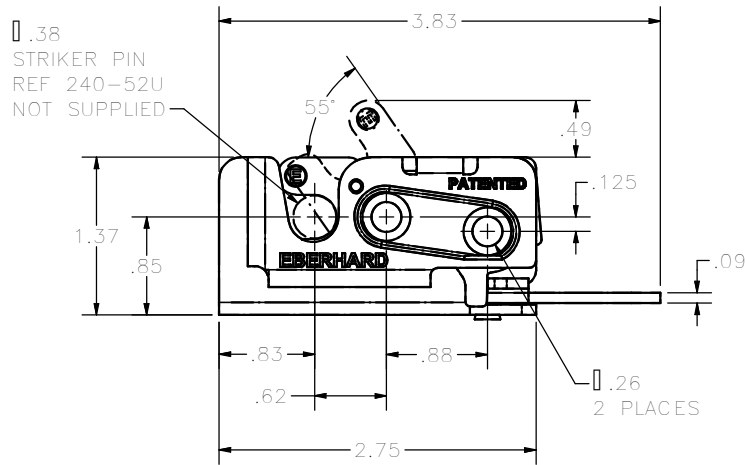
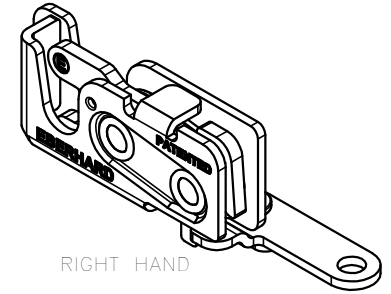
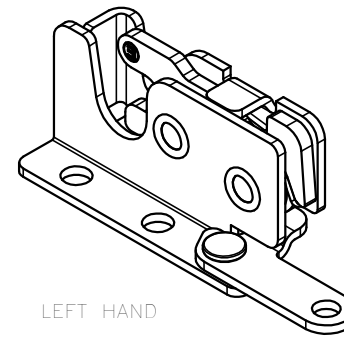
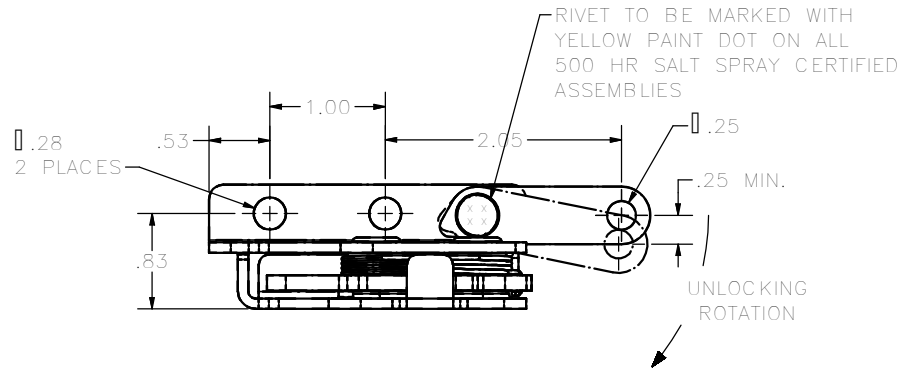


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REVISION HISTORY			
REV	DESCRIPTION	EN	DATE
	RELEASED, REF 2-M10245-R/L	5503	5-13-2011
1	REVISED CALLOUT AND NOTE	5519	9/2/2011
2	REVISED FINISH TO (BG)	EN5667	8/17/2012



CUSTOMER PRINT
SHEET 1 OF 2
RIGHT HAND SHOWN
LEFT HAND OPPOSITE

NOTES:

- USE 1/4-20 GRADE 8 FASTENERS FOR INSTALLATION, RECOMMENDED TORQUE FOR TIGHTEN: 14 FT-LBS.
- FINISH: (BG) BEARING GREASE, E-COAT, FC (23) 500min HOURS FORD WSB-M64J28-A1/A2/A3/A4 CERTIFICATION REQUIRED.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:	
ANGLES:	∅ .0
2 PLACE DEC.:	∅ .03
3 PLACE DEC.:	∅ .015
ALL HOLES:	∅ .005

DATE: 5/10/2011	NAME: DOUBLE STAGE MINI-ROTARY LOCK ASSEMBLY
DESIGN BY: FLP	
SCALE: FULL	
CHECK BY:	PART NUMBER: 87-230-R/L

EBERHARD MANUFACTURING CO.
DIVISION OF
THE EASTERN COMPANY
CLEVELAND, OHIO 44149-9712