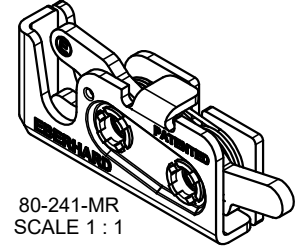
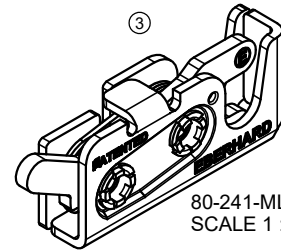
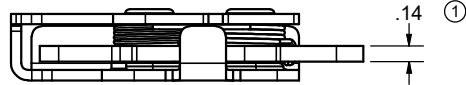


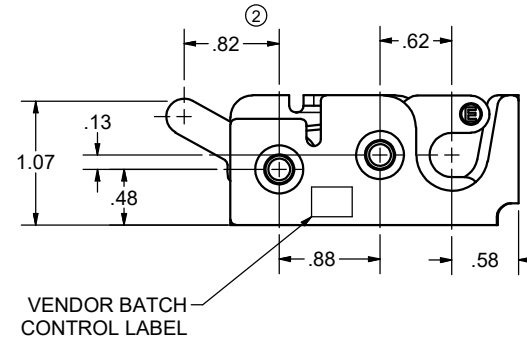
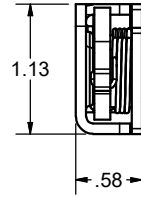
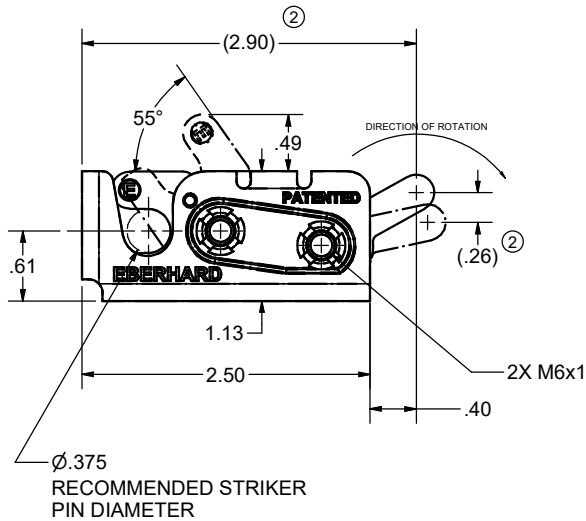
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REVISION HISTORY					
REV	DESCRIPTION	EN	DATE	REV BY	APVD BY
	RELEASED, SEE PP10038	5455	05/28/2010		
1	.14 WAS .13, DIA. .375 WAS .38	5464	07/30/2010		
2	.40 WAS .34, (2.90) WAS (2.74), .82 WAS .69	5468	08/27/2010		
3	ADD LEFT HAND VIEW	5809	6/30/2017	VRB	MR
4	ADDED: NOTE	5826	10/27/17	FLP	MR



80-241-ML  
SCALE 1 : 1

80-241-MR  
SCALE 1 : 1



**WARNING**  
THIS PRODUCT MUST NOT BE USED FOR PERSONAL RESTRAINT APPLICATIONS

MINI ROTARY IS A TRADEMARK OF EBERHARD MFG. CO., DIVISION OF THE EASTERN COMPANY.

CUSTOMER PRINT  
SHEET 1 OF 2  
RIGHT HAND SHOWN  
LEFT HAND OPPOSITE

**EBERHARD MANUFACTURING CO.**  
DIVISION OF  
THE EASTERN COMPANY  
CLEVELAND, OHIO 44149-9712

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:	DATE	6/1/2010
	DR BY	RBernot
	SCALE	FULL
	CHK BY	
ANGLES:	± 2'	
2 PLACE DEC:	± .03	
3 PLACE DEC:	± .015	
ALL HOLES:	± .005	

NAME	SINGLE STAGE MINI-ROTARY LOCK ASSEMBLY WITH M6 MOUNTING THREADS
MATERIAL	
PART NUMBER	80-241-MR/L

- NOTES:  
 1) USE M6X1 CLASS 8.8 BOLTS FOR INSTALLATION. RECOMMENDED INSTALLATION TORQUE: 14 FT-LB.  
 2) MAX LOAD RATING - 750 LBS  
 3) FOR ASSEMBLY IN POLY BAG ORDER: 80-241-MR/LPK-BG.

FINISH: (64) ZINC & YELLOW CONVERTER WITH EVERLUBE INTERNAL COMPONENTS  
(BG) BEARING GREASE WITH EVERLUBE INTERNAL COMPONENTS