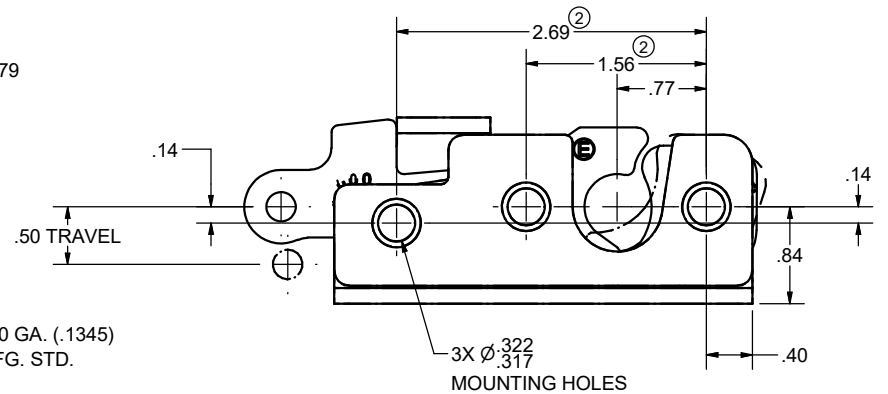
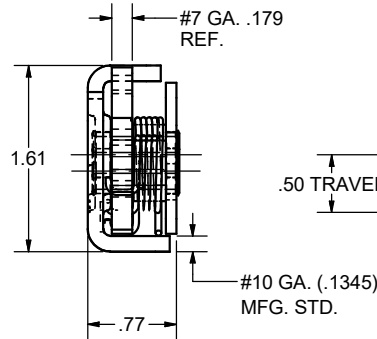
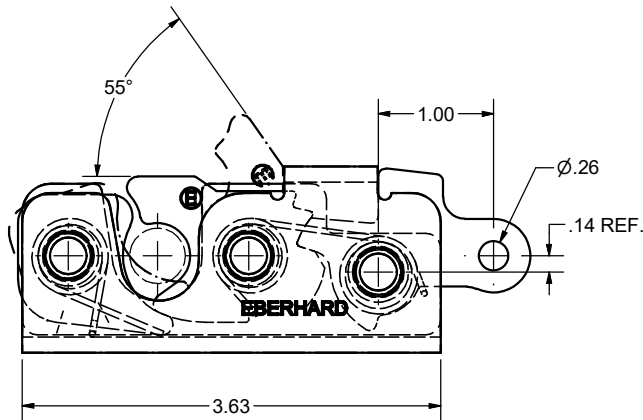
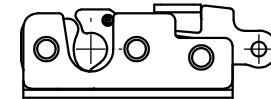
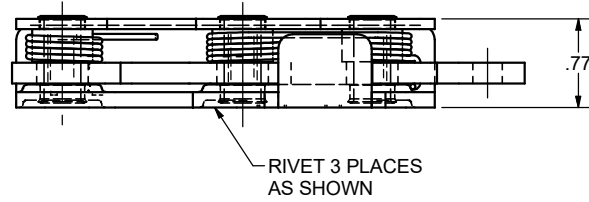


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REVISION HISTORY					
REV	DESCRIPTION	EN	DATE	REV BY	APVD BY
	RELEASED	EN 5681	11/21/2014	GJB	MR
1	REVISED NOTE	5778	11-11-16	FLP	MR
2	ADDED DIMENSIONS FOR MOUNTING	5906	6/7/2019	KAB	MR



EBERHARD FINISH:
 (23) E-COAT WITH (54) EVERLUBE INTERNAL COMPONENTS.
 (24) ELECTROPLATED ZINC W/SEALER WITH (54) EVERLUBE INTERNAL COMPONENTS.
 (BG) BEARING GREASE WITH (54) EVERLUBE INTERNAL COMPONENTS, (24) FRONT AND BACK PLATES.



RIGHT HAND SHOWN
 LEFT HAND OPPOSITE

- NOTE:
 ① 1. USE .312 DIA. GRADE 8 BOLTS FOR INSTALLATION.
 2. RECOMMENDED TORQUE FOR TIGHTENING: 130+/-10 IN. LBS.

CUSTOMER PRINT
 SHEET 1 OF 3

EBERHARD MANUFACTURING CO.
 DIVISION OF
 THE EASTERN COMPANY
 CLEVELAND, OHIO 44149-9712

ROTARY LOCK ASSEMBLY

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:		DATE 11/21/2014	NAME
ANGLES:	± 2'	DR BY GJB	
2 PLACE DEC:	± .03	SCALE FULL	
3 PLACE DEC:	± .015	CHK BY	
ALL HOLES:	± .005		

MATERIAL -----	PART NUMBER 20X-17400 R/L
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SUPERSEDES DRAWING 20X-400-R/L SH1 DATED 06-01-2011.

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