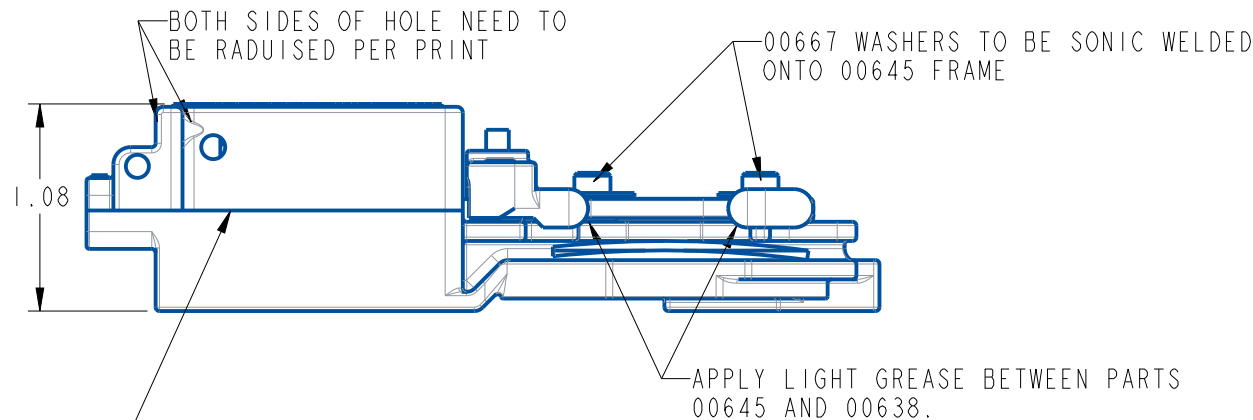


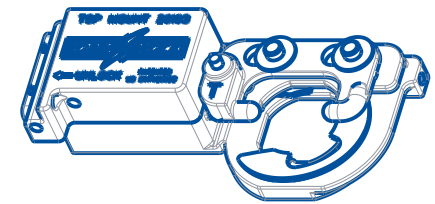
POLARITY NEEDS TO BE WHEN (+) DVC IS APPLIED TO (U) TERMINAL THE SOLENOID IS RETRACTED AS SHOWN.

INSTALL 00667 WASHER THEN WELD , MAINTAIN MIN. 0.010" CLEARANCE BETWEEN PARTS 00638 AND 00645 FOR SMOOTH MOVEMENT.

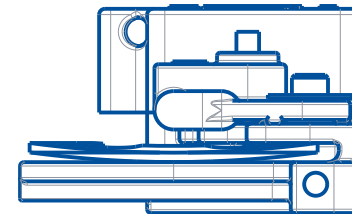


SONIC WELD PART 00645 TO PART 20104 AROUND ENTIRE PERIMETER. MUST BE FLUSH

PART	REV	DESCRIPTION	QTY
00584	E	RADIALLY ASSEMBLED, EXTERNAL RETAINING RINGS - E RINGS	1
00635	F	SOLENOID, LOCK, 0.180" TRAVEL AT 2 LBS	1
00638	J	SLIDER PLATE, TOP MOUNT, EL2, ET10	1
00642	C	SOLENOID WIRE TERMINAL, 90 DEG. 0.250" MALE SPADE, SOLDER ON	2
00645	F	SOLENOID FRAME, TOP MOUNT, EL2, ET10	1
00667	A	WASHER, SS, 0.188" ID, 0.440" OD	2
20104	A	SOLENOID COVER, TOP MOUNT	1



SCALE 0.500



BUILD TOLERANCES	
X.X	±0.030
X.XX	±0.015
X.XXX	±0.005
X.XXXX	±0.003
ANGLES	±1°
INSP. PT.	

FINISH:	ASSY	MAT'L:	ASSY
DESCRIPTION:	POWER LOCK ASSEMBLY, TOP MOUNT		
REV. LEVEL:	A	REV. DATE:	04-15-19
ECN #:	394	SHEET 1 OF 1	UNITS: INCH
DETAILED BY:	DTH	REVISED BY:	LJH
CHECKED BY:	-	DATE:	04-15-19

P/N: 20103



DWG SIZE
A

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