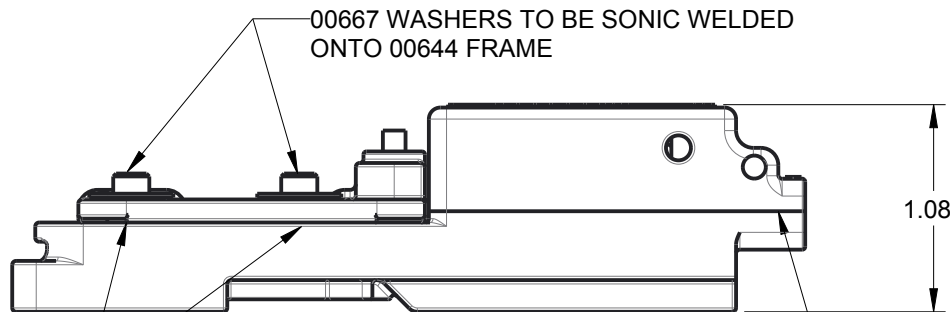


INSTALL 00667 WASHER THEN WELD
 MAINTAIN MIN. 0.010" CLEARANCE BETWEEN PARTS
 00637 AND 00644 FOR SMOOTH MOVEMENT

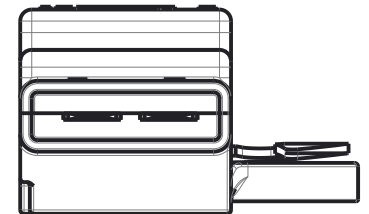
POLARITY NEEDS TO BE WHEN (+) DVC
 IS APPLIED TO (L) TERMINAL THE
 SOLENOID IS RETRACTED AS SHOWN.

PART	REV	DESCRIPTION	QTY
00584	E	RADIALLY ASSEMBLED, EXTERNAL RETAINING RINGS - E RINGS	1
00637	E	SLIDER PLATE, BOTTOM MOUNT	1
00642	C	SOLENOID WIRE TERMINAL, 90 DEG. 0.250" MALE SPADE, SOLDER ON	2
00644	D	SOLENOID FRAME, BOTTOM MOUNT	1
00667	A	WASHER, SS, 0.188" ID, 0.440" OD	2
20201	A	SOLENOID, LOCK, 0.180" TRAVEL AT 2 LBS 13 VDC	1
21101	A	SOLENOID COVER, BOTTOM MOUNT, 13 VDC	1



APPLY LIGHT GREASE BETWEEN PARTS
 00637 AND 00644

SONIC WELD PART 21101 TO PART 00647
 AROUND ENTIRE PERIMETER. MUST BE FLUSH



BUILD TOLERANCES
 X.X ±0.030
 X.XX ±0.015
 X.XXX ±0.005
 X.XXXX ±0.003
 ANGLES ±1°
 INSP. PT.

FINISH:	ASSY	MATL:	ASSY
DESCRIPTION:	POWER LOCK ASSY, BOTTOM MOUNT, 13 VDC		
REV. LEVEL:	A	REV. DATE:	10-18-18
ECN #:	385	UNITS:	INCH
	SHEET 1 OF 1	SCALE:	SEE NOTES
		DATE:	10-18-18
		DWG SIZE:	A

P/N: 20101



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