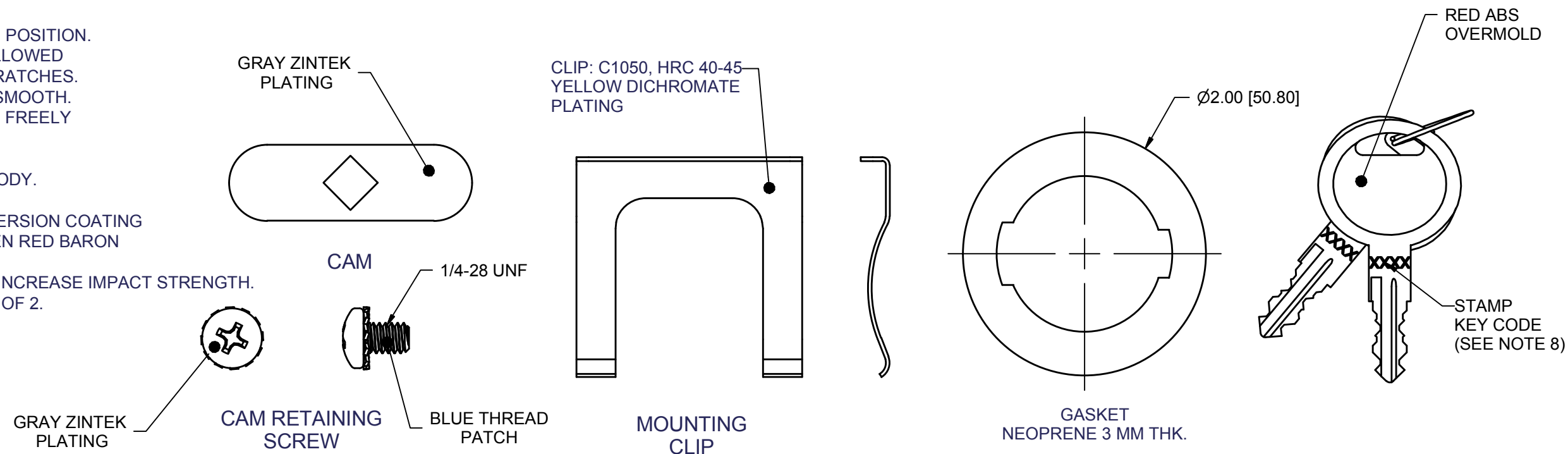


- NOTES:
1. REMOVE ALL SHARP EDGES.
 2. SHOWN IN "LOCK" POSITION.
 3. KEY REMOVABLE IN "LOCK" AND "UNLOCK" POSITION.
 4. PLATING AND COSMETIC DEFECTS NOT ALLOWED SUCH AS PEELING, STAINS, BLISTERS, SCRATCHES.
 5. KEY INSERTION AND ROTATION MUST BE SMOOTH.
 6. PUSH BUTTON AND PLUNGER MUST MOVE FREELY IN THE "LOCK" AND "UNLOCK" POSITIONS.
 7. LUBRICATE INSIDE COMPONENTS.
 8. KEY NUMBER STAMP ON KEY AND LOCK BODY.
 9. KEY CODE NUMBERS K750 THRU K774.
 10. BUTTON SCALP FINISH- CHROMATE CONVERSION COATING PER MIL-C-5541, TOP COATED WITH O'BRIEN RED BARON PFR-400-S9 POWDER.
 11. INTERNAL RETAINING RING INCLUDED TO INCREASE IMPACT STRENGTH.
 12. PACKAGING INSTRUCTIONS- SEE SHEET 2 OF 2.
 13. LOCK DETAIL DESCRIPTION SHEET 2 OF 2.
 14. DIMENSIONS: INCHES [MM].



THIS DRAWING IS THE EXCLUSIVE PROPERTY OF THE ILLINOIS LOCK COMPANY / CCL SECURITY PRODUCTS, AND IS SUBMITTED ONLY ON A CONFIDENTIAL BASIS. UNAUTHORIZED USE OR DISCLOSURE OF ITS CONTENTS AND REPRODUCTION IS PROHIBITED. THIS DRAWING, UNLESS OTHERWISE DIRECTED IS TO BE RETURNED TO THE ILLINOIS LOCK COMPANY / CCL SECURITY PRODUCTS.			Illinois Lock Company CCL SECURITY PRODUCTS		WHEELING, IL.
MATERIAL: ZINC DIE-CAST, STEEL, BRASS, ALUMINUM, FOAM RUBBER & ABS			TOLERANCES, UNLESS OTHERWISE SPECIFIED		
FINISH: SEE NOTES & LOCK DESCRIPTION			VALUE	INCHES [mm]	
ENG: M.M.			X.	± .030 [.762]	
CHECKED BY:			X.X	± .015 [.381]	
DATE: 12/2/2015			X.XX	± .010 [.254]	
			X.XXX	± .005 [.127]	
			FRACTIONS: ± 1/32	ANGLES: ± 5°	
			CUST. NAME: KNAACK		
			CUST. PART NO: 21-00018-02		
			SHEET: 1 OF 2		

MAIN BOX
COLOR: WHITE

INNER BOX
(OPEN)

INNER BOX (QTY 2 PER MAIN BOX)
(CLOSED)

MINIMUM INFORMATION TO BE IDENTIFIED :
PART NUMBER: 195-21-00018-02
REVISION LEVEL: 4
DESCRIPTION: PUSH BUTTON LOCK
QUANTITY: 16 SETS
PLACE OF ORIGIN: CHINA
DESTINATION: ILLINOIS LOCK COMPANY, USA

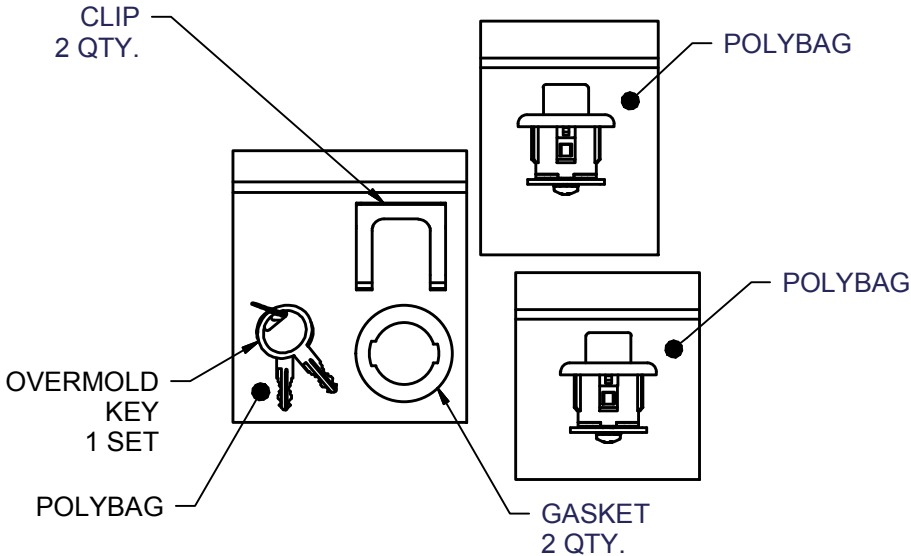
MINIMUM INFORMATION TO BE IDENTIFIED :
PART NUMBER: 195-21-00018-02
REVISION LEVEL: 4
DESCRIPTION: PUSH BUTTON LOCK
QUANTITY: 32 SETS
PLACE OF ORIGIN: CHINA
DESTINATION: ILLINOIS LOCK COMPANY, USA

LOCK DESCRIPTION:

- DOUBLE BITTED MECHANISM
- DUST SHIELD
- WEATHER RESISTANT, OUTDOOR RATED
- DECORATIVE BLACK E-COAT ON HOUSING
- BRIGHT CHROME PLATING ON INTERNAL DIE-CAST PARTS
- RED ABS OVERMOLD, BRASS KEY, NICKEL PLATED
- NEOPRENE GASKET, BLACK
- RETENTION CLIP YELLOW DICHROMATE, C1050, HRC 40-45
- ROD WIPER, BLACK POLYURETHANE, DUROMETER 85-88A
- CAM, STEEL, GRAY ZINTEK PLATING
- CAM SCREW, STEEL, GRAY ZINTEK PLATING, BLUE THREAD PATCH

PACKAGING INSTRUCTIONS:

1. ONE KEY CODE PER MAIN BOX (MASTER BOX)
2. TWO LOCKS WITH CAM ASSEMBLED IN SEPARATE POLYBAGS, AND AN ADDITIONAL POLYBAG CONTAINING ONE SET OF KEYS, 2 RETAINING CLIPS AND 2 GASKETS.
3. LOCKS TO BE PLACED IN A BOX WITH DIVIDERS BETWEEN EACH SET OF LOCKS.
4. MAIN AND INNER BOXS ARE TO BE LABELED WITH ILC PART NUMBER, DESCRIPTION, QUANTITY, PLACE OF ORIGIN, REVISION LEVEL, AND PLACE OF DESTINATION.
5. LOCKS TO BE PACKED TO PREVENT DAMAGE DURING SHIPMENT.
6. PACKAGE IN A WHITE CARTON.



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MATERIAL: ZINC DIE-CAST, STEEL, BRASS, ALUMINUM, FOAM RUBBER & ABS

FINISH: SEE NOTES & LOCK DESCRIPTION

ENG: M.M. SCALE: NONE

CHECKED BY: DATE: 12/2/2015

TOLERANCES, UNLESS OTHERWISE SPECIFIED

VALUE INCHES [mm]

X. ± .030 [.762]

X.X ± .015 [.381]

X.XX ± .010 [.254]

X.XXX ± .005 [.127]

FRACTIONS: ± 1/32 ANGLES: ± 5°

Illinois Lock Company
CCL SECURITY PRODUCTS

WHEELING, IL.

MPP PUSH BUTTON LOCK ASSM. (2 LOCKS, 1 KEY SET)

CUST. NAME: KNAACK

CUST. PART NO: 21-00018-02

SHEET: 2 OF 2