Illinois Lock’s entrepreneurial roots started growing in 1930 with a focus on innovative security products. Our first mission was protecting and creating security barriers for vending and arcade applications in the form of locks and cam locks. Our success in protecting these applications led to new opportunities with customers and markets which valued higher levels of functionality and security.

Today we are a global leader in the design and manufacture of engineered access and security hardware. Designing and manufacturing custom and modified solutions are a large focus for our OEM teams. We support our other partners with an expanding standard product line, which now includes: cam locks, switch locks, enclosure locks, padlocks, electronic locks, Bluetooth locks, rotary latches, hinges, handles, pulls, slides, and lock cores. We focus in the end-markets of Aerospace, Computers & Electronics, Medical, Storage & Enclosures, Vehicle Accessories, Vending & Self-Service Kiosks.

Our passion for engineering drives us to create solutions to meet our customer’s design challenges – adding haptics and functionality to support their brand equity. Our manufacturing experience continually propels us forward, inspired to improve and grow our capabilities. Our once small factory in Chicago is now a global footprint, focused on creating growth opportunities for our employees, partners and shareholders.

ILC Brands
Illinois Lock Company | CCL Security Products | Sesamee Padlocks | Load N Lock Systems

STANDARD SOLUTIONS

- Bluetooth Locks
- Cam Locks
- Cam Latches
- Drawer Locks
- Drawer Slides
- Electronic Locks
- Enclosure Locks
- Four-Dial Padlocks
- Handles & Pulls
- Mechanical Systems
- Keyed Padlocks
- Position Control Hinges
- Rotary Latches
- Slam Latches
- Switch Locks
- Sub-Assemblies

Visit our website to learn more and see our full product line: illinoislock.com
# 650 | 651 SERIES CAM LOCK

## SINGLE-BITTED CAM LOCK

<table>
<thead>
<tr>
<th>PART #</th>
<th>KEYED</th>
<th>LENGTH (B)</th>
<th>LOCK SERIES</th>
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<th>MASTER CARTON</th>
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- 90º/180º CW/CCW rotation
- Spline filler included
- One or two key pulls
- Two keys included
- Five tumbler

**MATERIAL & FINISH:**
Lock: Zinc die cast construction; Bright Chrome finish
Cam: Zinc plated

**APPLICATIONS:**
General | Kiosks | Furniture | Storage | Industrial | Point of Sale

**INCLUDED HARDWARE:** 650 and 651 series
157 SERIES CAM LOCK
SINGLE-BITTED CAM LOCK

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- 90°/180° CW/CCW rotation
- When Masterkeyed, 180 primary key changes available
- Spline filler included
- One or two key pulls
- Two keys included
- Five tumbler

MATERIAL & FINISH:
Lock: Zinc die cast construction; Satin Chrome finish
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Furniture | Storage | Industrial | Point of Sale

INCLUDED HARDWARE:
Cam Nut  Lock Washer  90° Stop Plate  180° Stop Plate
Mounting Nut  Spur Washer  Trim Washer

1.25" Straight Cam  1.25" x .25" Offset Cam
510 SERIES CAM LOCK
TUBULAR CAM LOCK

<table>
<thead>
<tr>
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<th>KEYED</th>
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</table>

- 90°/180° CW/CCW rotation
- One or two key pulls
- Two keys included
- Seven tumbler

MATERIAL & FINISH:
Lock: Zinc die cast construction; Brass spindle; Bright Chrome finish
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Appliances | Storage | Industrial | Point of Sale

INCLUDED HARDWARE:

- 90° Stop Plate
- 180° Stop Plate
- Lock Washer
- Mounting Nut
- Cam Nut
- .875" Straight Cam
- 1125" Straight Cam
- 1125" x 125" Offset Cam
- 1125" x 25° Offset Cam

illinoislock.com
610 SERIES CAM LOCK
PLASTIC CAM LOCK

<table>
<thead>
<tr>
<th>PART #</th>
<th>KEYED</th>
<th>LENGTH</th>
<th>FINISH</th>
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</table>

- 90° CW rotation
- Plastic
- Two key pulls
- Two keys included
- Five tumblers

MATERIAL & FINISH:
Lock: Zinc die cast construction; Chrome or Black finish
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Electronics | Storage | Industrial

NEW 63300 | 63301 SERIES CAM LOCK
HIGH SECURITY, DRILL-RESISTANT CAM LOCK
*1" size available by special order

<table>
<thead>
<tr>
<th>PART #</th>
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<th>LENGTH</th>
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<th>MASTER CARTON</th>
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</table>

- 90° CW rotation
- Two key pulls standard/One key pull special order
- Two keys included
- Eight tumblers, double bitted

MATERIAL & FINISH:
Lock: Zinc die cast construction; Hardened Steel tumblers, Steel
Cam: Zinc plated

APPLICATIONS:
General | Gun Safes | Medical | Storage
Point of Sale | High Security
**PIN ACTUATED LOCK CORE**
WEATHER-RESISTANT PIN ACTUATED LOCK CORE

<table>
<thead>
<tr>
<th>PART #</th>
<th>SHELF PACK</th>
<th>MASTER CARTON</th>
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</thead>
<tbody>
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<tr>
<td>FP662-Y-KA</td>
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- Compatible with popular bike and car top carriers
- Pin actuated
- Two keys included
- Six tumbler, double bitted

**MATERIAL & FINISH:**
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

**APPLICATIONS:**
General | Kiosks | Storage | Industrial | Sport Rack | Vehicle | Cargo Box

**T-BACK LOCK CORE**
T-BACK STYLE LOCK CORE/WEATHER-RESISTANT LOCK CORE

<table>
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<tr>
<td>FP662-T-KA</td>
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<td>400</td>
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</table>

- Compatible with popular bike and car top carriers
- T-back actuated
- Two keys included
- Six tumbler, double bitted

**MATERIAL & FINISH:**
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

**APPLICATIONS:**
General | Kiosks | Storage | Industrial | Sport Rack | Vehicle | Cargo Box
NEW

6620 | 66201 SERIES CAM LOCK
WEATHER-RESISTANT IP66 RATED CAM LOCK

<table>
<thead>
<tr>
<th>PART #</th>
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<td>25</td>
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</table>

- 90° CW/ CCW rotation
- Two key pulls
- Two over molded keys included
- Six tumbler, double bitted

MATERIAL & FINISH:
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Medical | Outdoor
Vehicle | Storage | Gas Pumps

INCLUDED HARDWARE:
90° Stop Plate Mounting Nut Rubber Gasket Cam Screw
180° Stop Plate 0.25 [6.4]

66200, 66201

643 SERIES CAM LOCK
WEATHER-RESISTANT IP66 RATED CAM LOCK

<table>
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<th>PART #</th>
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</table>

- 180° CW rotation
- Two key pulls
- Two keys included
- 14 tumbler, triple bitted

MATERIAL & FINISH:
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Outdoor | High Security
Vehicle | Point of Sale

INCLUDED HARDWARE:
Mounting Nut Rubber Gasket Spacer Cam Cam Screw

64360

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622 SERIES CAM LOCK
WEATHER-RESISTANT CAM LOCK

<table>
<thead>
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</table>

- 90°/180° CW/CCW rotation
- 200 key codes
- Two key pulls
- Two reversible keys included
- Five tumbler

MATERIAL & FINISH:
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Medical | Outdoor | Vehicle | Storage

INCLUDED HARDWARE:
- Cam Screw
- 180° Stop Plate
- 90° Stop Plate
- Mounting Nut
- Rubber Gasket
- Trim Washer
- 1.313" x .875" Offset Cam
- 1.313" x .25" Offset Cam
- 2.75" Straight Cam

ILLINOISLOCK.COM
608 SERIES CAM LOCK
WEATHER-RESISTANT CAM LOCK

<table>
<thead>
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- 90°/180° CW/ CCW rotation
- Spline filler included
- One or two key pulls
- Stainless Steel dust shutter
- Two keys included
- Five tumbler, single bitted

MATERIAL & FINISH:
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Medical | Outdoor | Vehicle | Storage

INCLUDED HARDWARE:
- 90° Stop Plate
- 180° Stop Plate
- Mounting Nut
- Spur Washer
- Trim Washer
- 1.25" Straight Cam
- 1.125" x 0.25" Offset Cam
- Cam Screw
- Spline Filler

sales@illinoislock.com
### 1091 SERIES CAM LOCK
#### MINI SINGLE-BITTED CAM LOCK

<table>
<thead>
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<th>PART #</th>
<th>KEYED</th>
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- 90° CW rotation
- Two key pulls
- Two keys included
- Four tumblers

#### MATERIAL & FINISH:
- **Lock**: Zinc die cast construction; Bright Chrome finish
- **Cam**: Zinc plated

#### APPLICATIONS:
General | Kiosks | Electronics | Furniture Storage | Industrial

### 2095 SERIES CAM LOCK
#### PREMIER MINI CAM LOCK

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- 90° CCW rotation
- Internal o-ring
- Two key pulls
- Two reversible keys included
- Five tumblers

#### MATERIAL & FINISH:
- **Lock**: Zinc die cast construction; Bright Chrome finish
- **Cam**: Zinc plated

#### APPLICATIONS:
General | Kiosks | Medical | Electronics | Furniture Storage | Industrial
## 520 SERIES MINI CAM LOCK
### BRASS TUBULAR CAM LOCK

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- 90° CW/CCW rotation
- One key pull
- Two keys included
- Four tumblers

**MATERIAL & FINISH:**
Lock: Brass construction; Bright Chrome finish
Cam: Zinc plated

**APPLICATIONS:**
General | Kiosks | Electronics | Furniture Storage | Industrial

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## ULTRA MINI TUBULAR CAM LOCK
### BRASS TUBULAR CAM LOCK

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- 90° CW/CCW rotation options
- One or two key pulls
- Two keys included
- Four tumblers

**MATERIAL & FINISH:**
Lock: Brass construction; Bright Chrome finish
Cam: Zinc plated

**APPLICATIONS:**
General | Kiosks | Storage | Industrial

---

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**INCLUDED HARDWARE:**
- Lock Washer
- Cam Nut
- Mounting Nut
- Mounting Hole

---

---

**INCLUDED HARDWARE:**
- Mounting Nut
- Cam Screw
- 1" Straight Cam

---

---

**NEW**
3091 | 3092 SERIES CAM LOCK
MINI WING AND SLOT CAM LOCK

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<thead>
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<td>DSL3092L - NICKEL</td>
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<td>DTL3091L - BLACK</td>
<td>.625&quot;</td>
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<td>DTL3091L - NICKEL</td>
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- Non-locking 90° CW rotation
- Easy operation using screwdriver or coin (DSL3092 series)
- Easy operation using thumb and finger (DTL3091 series)
- Internal o-ring
- Ball detent for haptic feedback
- Two key pulls
- Two keys included

MATERIAL & FINISH:
Lock: Zinc die cast construction; Chrome, Black or Nickel finish
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Electronics | Furniture | Storage | Industrial

INCLUDED HARDWARE:
- Mounting Nut
- Cam Screw
- Rubber Gasket
- 1.125" x .375" Offset Cam
- 1.125" Straight Cam

DSL3092L - Chrome, Black and Nickel

DTL3091L - Nickel, Black and Chrome
390 SERIES CAM LOCK
DIAL COMBINATION CAM LOCK

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</table>

- 90° CW/CCW rotation
- 1,000 potential codes
- Resettable combination
- Cam mountable every 45°

MATERIAL & FINISH:
Lock: Zinc die cast construction; Chrome plated or Black powder coat
Cam: Zinc plated

APPLICATIONS:
General | Kiosks | Lockers | Storage | Industrial

INCLUDED HARDWARE:
- Cam Screw
- 90° Stop Plate
- Mounting Nut
- Spur Washer
- 1.25" Straight Cam
- .5" Straight Cam

MOUNTING HOLE:
- 0.63 [16.1]
- 0.76 [19.3]
**MAILBOX LOCK**

**FITS STANDARD 4C MAILBOXES**

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</table>

- 90° rotation
- Speed clip mounting
- Compatible with National D4292 or Ilco 1069LB key blanks
- Fits into latest application hole design
- One key pull
- Stainless Steel dust shutter
- 1,000 Key codes LS3000-LS3999
- Three keys included
- Five tumbler

**MATERIAL & FINISH:**
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter; Bright Nickel finish
Cam: Nickel plated steel
APPLICATIONS:
Mailboxes

**MOUNTING HOLE: 82013, 82014**

- 90º rotation
- Speed clip mounting
- Compatible with National D4292 or Ilco 1069LB key blanks
- Fits into latest application hole design
- One key pull
- Stainless Steel dust shutter
- 1,000 Key codes LS3000-LS3999
- Three keys included
- Five tumbler

**INCLUDED HARDWARE: 82013, 82014**

- Lock Washer
- Cam Nut
- Mounting Clip

**ILLINOISLOCK.COM**
MAILBOX LOCK
INDOOR APPLICATION

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</table>

- 90° CW rotation
- Nut or clip mounted
- Compatible with National D4292 or Ilco 1069LB key blanks
- 100 Key codes MB500–MB599
- One key pull
- Two keys included
- Five tumbler

MATERIAL & FINISH:
Lock: Zinc die cast construction; Bright Nickel finish
Cam: Zinc plated

APPLICATIONS:
Mailboxes

INCLUDED HARDWARE:

- Mounting Nut
- Lock Washer
- Cam Screw
- Mounting Clip
- Bommer Cam
- American Cam
- Auth Electric Cam
- Florence Cam
- Miami-Carey Cam

sales@illinoislock.com
MAILBOX LOCK
FITS NDCBU AND CBU APPLICATIONS

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- 90° CW rotation
- Speed clip mounting
- Compatible with National D4292 or Ilco 1069LB key blanks
- 100 Key codes MB500- MB599
- One key pull
- Stainless Steel dust shutter
- Two keys included
- Five tumbler

MATERIAL & FINISH:
Lock: Zinc die cast construction; Stainless Steel cap/dust shutter; Bright Nickel finish
Cam: Nickel plated steel

APPLICATIONS:
Mailboxes

INCLUDED HARDWARE: 82011

Lock Washer
Cam Nut
Mounting Clip

Cutler-Federal Cam
Bommer Cam
Florence Cam
Superior Cam
Auth Electric Cam

Mounting Hole: 82011
ILC STANDARD FINISHES

The following information is intended to provide general guidelines regarding various performance characteristics of Illinois Lock Company’s standard finishes. ILC is committed to protecting the environment and complying with environmental regulations and directives such as REACH & RoHS. Please contact ILC with any questions or concerns related to standard or custom ILC finishes.

- **Electro-Coating (E-Coat)** – Environmentally friendly finish used as the standard for all ILC zinc-based substrates. Available in several colors and polished or satin finishes. Can also be applied to Steel, Stainless Steel, or Aluminum base materials via anodic/cathodic electro-immersion process.

- **Electro-Plating** – Offers excellent appearance and corrosion protection via the electro-deposition process. Primarily used when high-luster appearance is desired. Available in Nickel, Chrome or Brass color with a highly polished or satin finish. For exterior use, a double-nickel layer with a chrome topcoat can be applied for better corrosion protection.

- **Zinc-Flake** – Inorganic, High-Performance black zinc flake base coat. Zinc-Flake technology applied via dip-spin process provides excellent corrosion protection when paired with sealer. Developed for the automotive industry and normally provided with attractive, uniform dark appearance with very good adhesion properties.

- **Powder Coatings** – Attractive, organic finish usually applied over an e-coat with UV stabilization designed for exterior use. Can be applied to steel or zinc with a durable finish for scratch and abrasion resistance. Powder coating uses electromagnetic properties, requiring special tools to charge the paint particles inside the gun being sprayed onto material that has been grounded, thereby providing the required adhesion. Powder coatings provide excellent scratch resistance and offer a durable, lasting finish.

- **Anodized Coatings** – Anodizing is an electrochemical process that converts the metal surface into a decorative, durable, corrosion-resistant, anodic oxide finish. Primarily used on aluminum base metal offering attractive appearance available in many different colors. The anodic oxide structure originates from the aluminum substrate and is composed entirely of aluminum oxide. This aluminum oxide is not applied to the surface like paint or plating, but is fully integrated with the underlying aluminum substrate, so it cannot chip or peel. It has a highly ordered, porous structure that allows for secondary processes such as coloring and sealing.

- **Passivation** – Usually applied to stainless steels, passivating refers to the process of treating or coating a metal in order to reduce the chemical reactivity of its surface. In stainless steel, passivation means removing the free iron from the surface of the metal using an acid solution to prevent rust and enhance its appearance.

Please contact ILC for other available finishes for your project.

ILC PERFORMANCE GUIDELINES

ILC designs and manufactures a broad range of products for general industry applications. Because every application cannot be anticipated, users must test potential product solutions under the actual application conditions and environment to determine the suitability of the product for the purpose and function intended by the user and to assure desired performance.

ILC Performance and Application Guidelines are supplied as general guides only, as conditions vary with each application and installation method. Strength data given is for failure of the product or where enough deformation occurs to make the product inoperable. No safety factor has been applied.

Product strength and cycle life data presented are developed from products tested at ambient temperature, unless otherwise specified. Flammability ratings presented are for material properties only and are not specific to the dimensions or performance of the actual product, unless otherwise specified. Temperature ranges presented as Material Temperature Range are for material properties only. Salt-spray and corrosion resistance ranges are presented for coating and finish properties only. Actual results may vary due to manufacturing processes, application processes, shipping & handling and user installation methods.

Dimensions are furnished for the sole purpose of enabling the user to determine envelope sizes and to install the product properly.

Torque and hinge calculators and formulas are intended as general tools for professional use in the product selection process. These calculations provide only one factor to consider when selecting a suitable product for an application. As with any tool, calculations should be confirmed prior to being relied upon.

**ILC MAKES NO WARRANTIES OR REPRESENTATIONS WITH RESPECT TO ERRORS OR OMISSIONS THAT MAY BE CONTAINED WITHIN SUCH INFORMATION, THE ACCURACY OF SUCH INFORMATION, OR OTHERWISE. THE RISK OF USE OF SUCH INFORMATION IS SOLELY UPON THE USER.**

Our products are subject to changes at any time in design, dimensions, specifications, material and/or finish without notice. You should confirm the current product characteristics before your final selection. For performance guidelines for each ILC product, please contact our customer service and technical support teams.
CONVERSION CHARTS

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Equivalents:
1 in = 2.54 cm
1 cm = .3937 in

NB: All drawing measurements shown are to be used for reference only. Please contact your local ILC sales representative for detailed specification drawing if required.

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CONTACT US

877-551-LOCK (5625) | illinoislock.com | cclsecurity.com | sales@illinoislock.com
301 W. Hintz Road | Wheeling, IL 60090-5754